

production lists **FenOffice**
software for window construction



production lists

info

-  ***ProAdmin***
-  ***ProDesign***
-  ***ProView***
-  ***ProRepair***
-  ***ProService***

Step into the world of ProLogic

Software
solutions
integrated
to fit



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Drawing overview (max 1:50)

3.3.2006 16:52

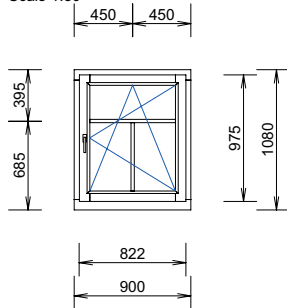
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Itemise

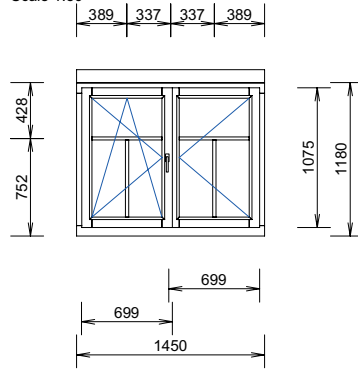
ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
PO commission : Victoria House B&B

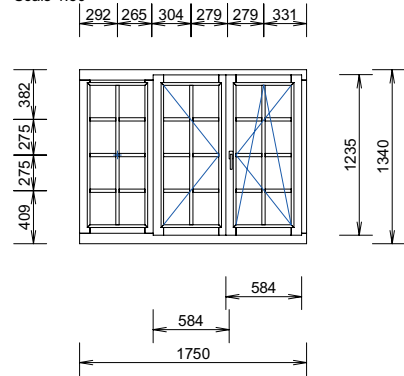
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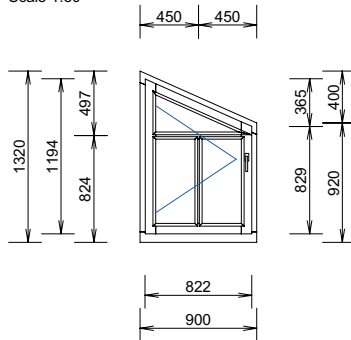
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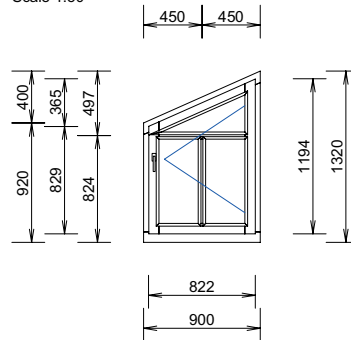
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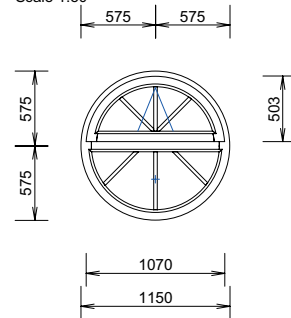
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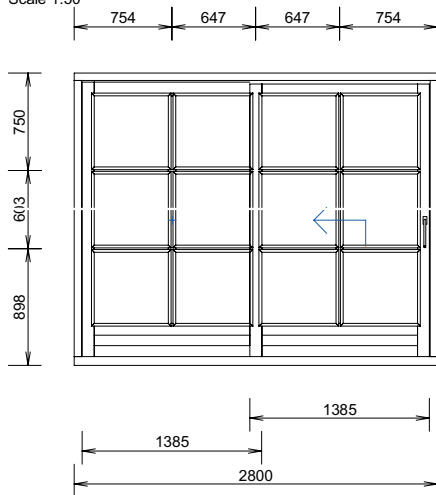
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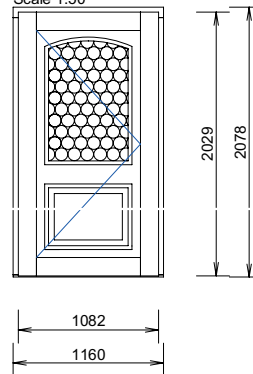
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Pos. 7
2 Unit
Scale 1:50



Pos. 10
1 Unit
Scale 1:50



Drawing overview (outwards)

4.3.2006 22:02

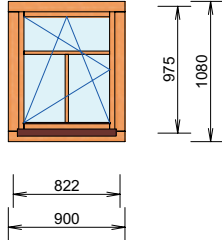
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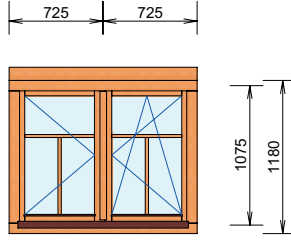
ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
PO commission : Victoria House B&B

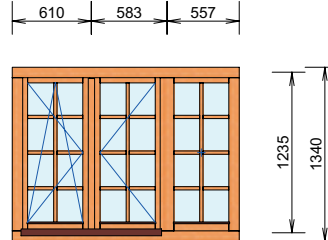
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 Scale 1:50



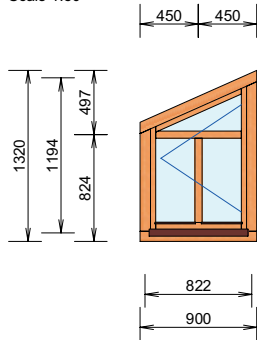
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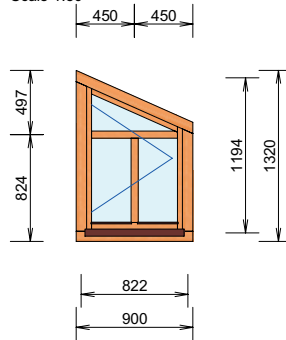
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 Quo. 1.10.103
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 Scale 1:50



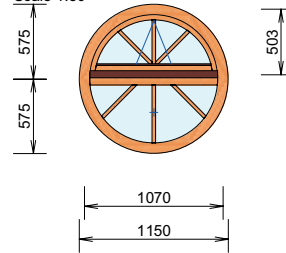
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 Scale 1:50



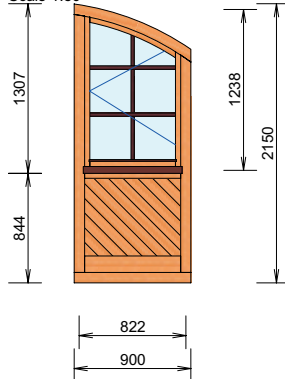
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 Scale 1:50



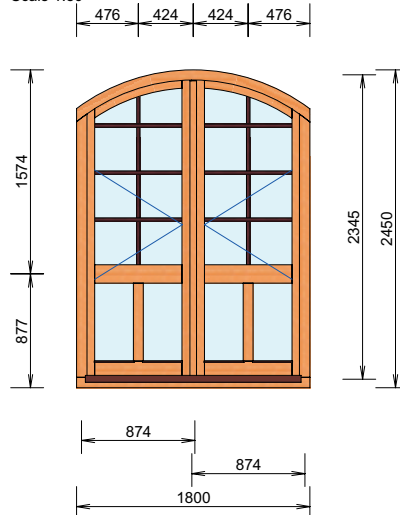
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 Scale 1:50



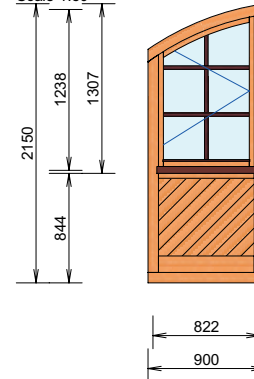
Pos. 11a
 Quo. 2.10.205
 1 Unit
 Scale 1:50



Pos. 11b
 Quo. 2.10.205
 1 Unit
 Scale 1:50



Pos. 11c
 Quo. 2.10.205
 1 Unit
 Scale 1:50



Drawing overview (feet / inch)

7.3.2006 11:12

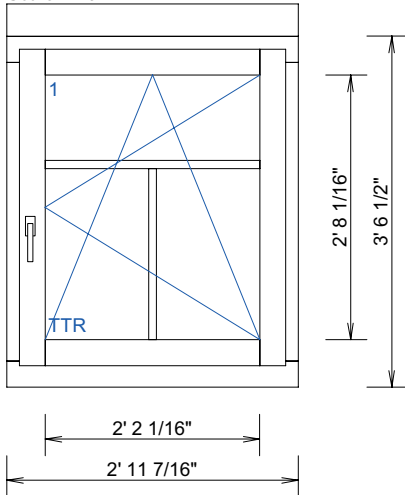
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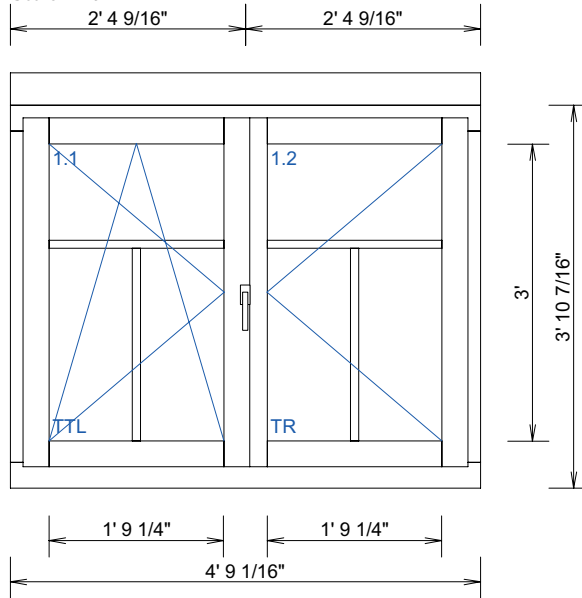
ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
PO commission : Victoria House B&B

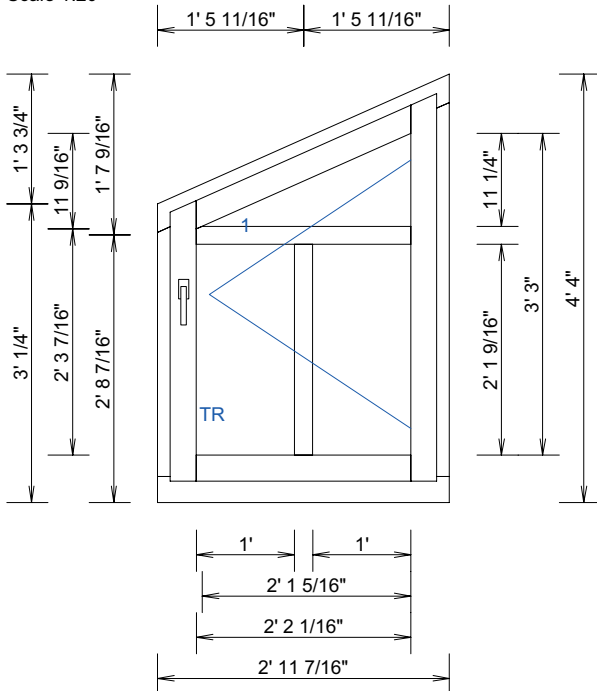
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 3 Unit
 Scale 1:20



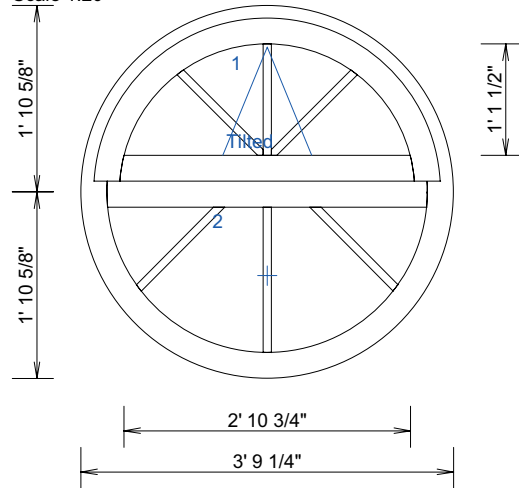
Pos. 2
 Quo. 1.10.102
 1 Unit
 Scale 1:20



Pos. 5
 Quo. 1.10.105
 2 Unit
 Scale 1:20



Pos. 6
 Quo. 1.10.106
 1 Unit
 Scale 1:20



F/S dimensioning (feet / inch)

7.3.2006 11:01

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ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client name : Brown
 Profile system : IV 67 Wooden windows with standard glazing profile
 Comment : -----

Below you can find different examples of dimensioning:

Dimensions of frame exterior: feet / inch with fractions
 Dimensions of frame clearance: feet / inch with fractions

Dimensions of sash exterior: feet / inch with decimals
 Dimensions of sash clearance: feet / inch with decimals

Width of frame parts: inch with fractions
 Width of sash parts: inch with decimals

General data			Frame exterior		Frame clearance		Sash exterior		Sash clearance	
Pos.	No.	Area ft²	Width	Height	Width	Height	Width	Height	Width	Height
1	3	11,4	2' 11 7/16"	3' 6 1/2"	2' 5 1/8"	3' 1/4"	2' 8,4"	3' 2,4"	2' 2,1"	2' 8,1"

Position drawing	Frame part width				Sash part width			
	bottom	top	left	right	bottom	top	left	right
	3 1/8"	3 1/8"	3 1/8"	3 1/8"	3,15"	3,15"	3,15"	3,15"

General data			Frame exterior		Frame clearance		Sash exterior		Sash clearance	
Pos.	No.	Area ft²	Width	Height	Width	Height	Width	Height	Width	Height
2	1	20,0	4' 9 1/16"	3' 10 7/16"	4' 2 13/16"	3' 4 3/16"	2' 3,5"	3' 6,3"	1' 9,2"	3' 0,0"

Position drawing	Frame part width				Sash part width			
	bottom	top	left	right	bottom	top	left	right
	3 1/8"	3 1/8"	3 1/8"	3 1/8"	3,15"	3,15"	3,15"	3,15"

Position's single drawing

13.3.2006 15:12

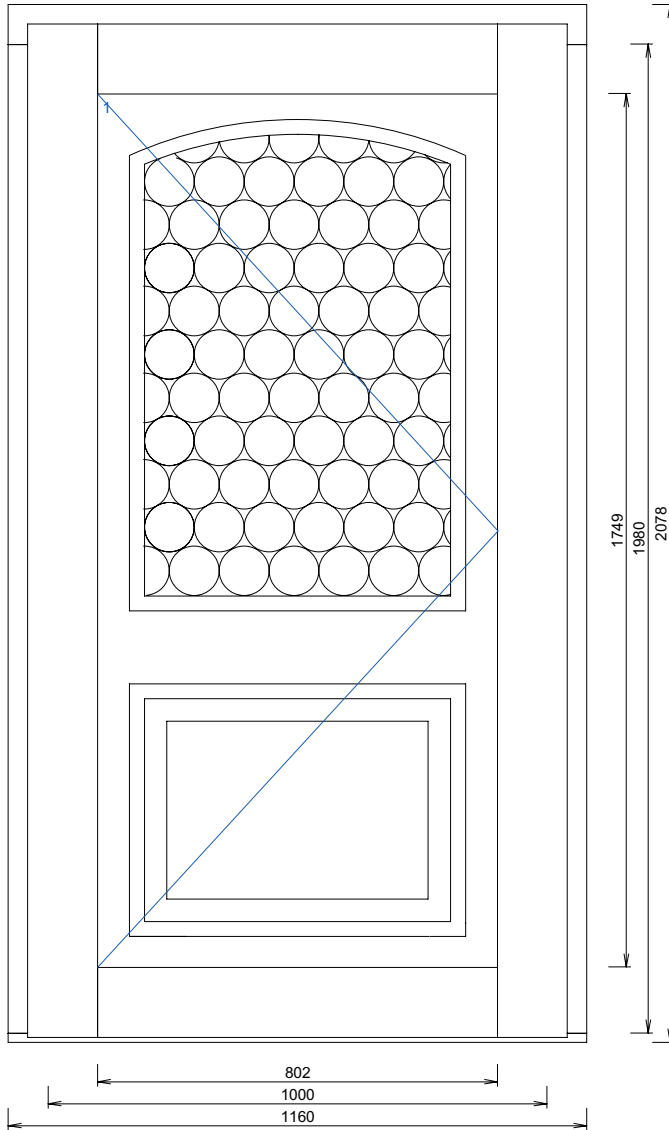
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ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Position no. : 10

Position drawing



No.	Exterior dimensions				Quality control	
	Width [mm]	Height [mm]	Perimeter [m]	Area [sqm]	Person in charge	Production
1	1160,0	2078,0	6,48	2,41		

Position's single drawing

7.3.2006 08:55

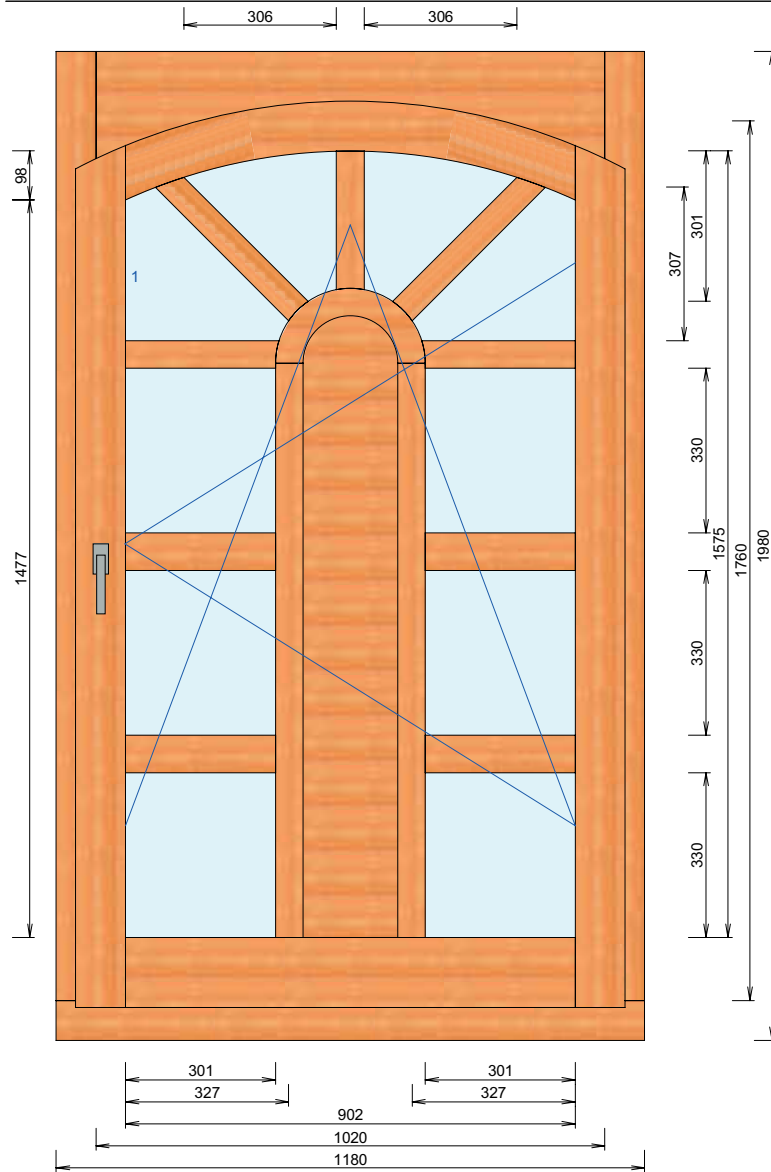
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itemise

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Position no. : 12

Position drawing



No.	Exterior dimensions				Quality control	
	Width [mm]	Height [mm]	Perimeter [m]	Area [sqm]	Person in charge	Production
1	1180,0	1980,0	6,32	2,34		

Position's single drawing

7.3.2006 08:55

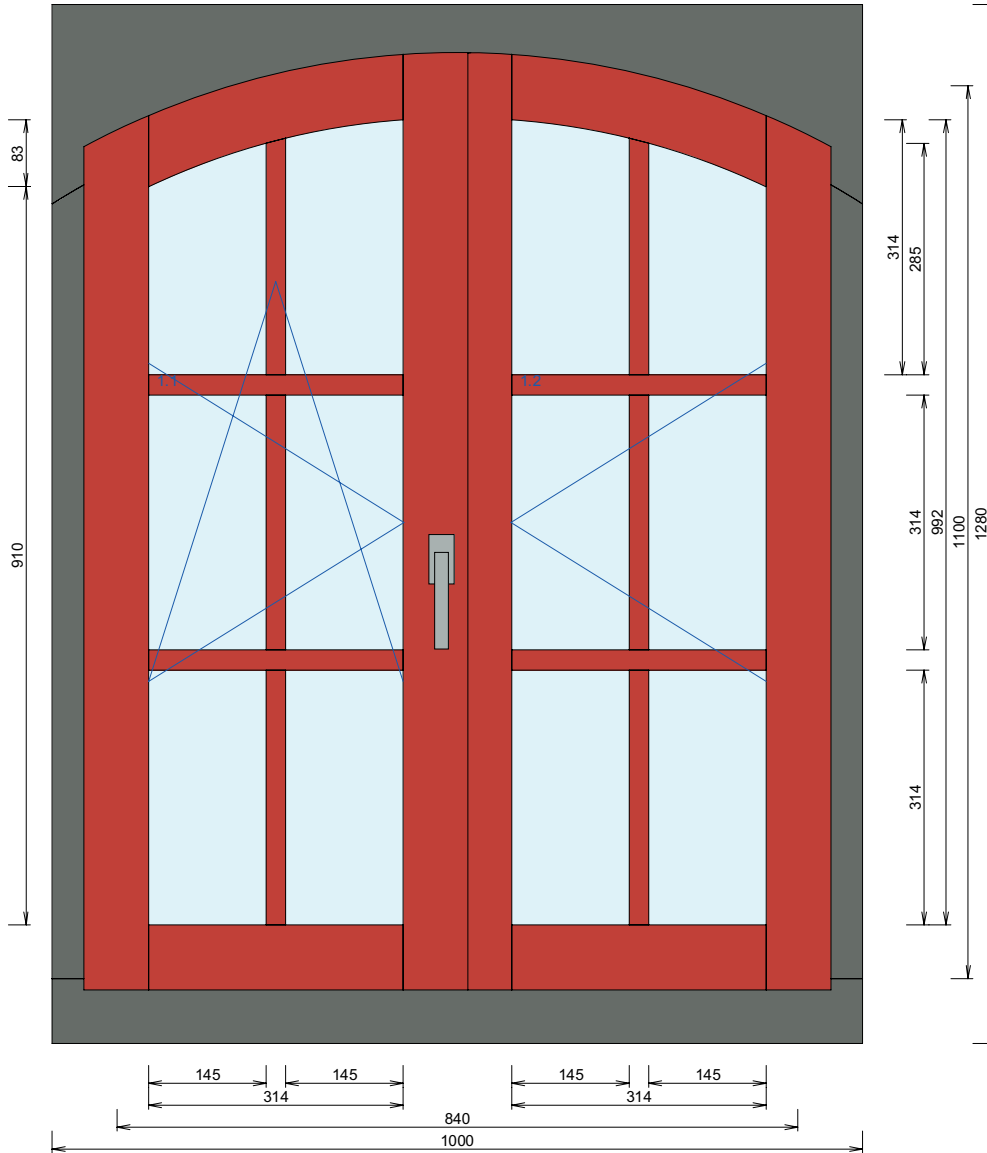
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itemise

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client name : Brown
 PO commission : Victoria House B&B
 Profile system : IV 67 Wooden windows with standard glazing profile
 Position no. : 13

Position drawing



No.	Exterior dimensions				Quality control	
	Width [mm]	Height [mm]	Perimeter [m]	Area [sqm]	Person in charge	Production
1	1000,0	1280,0	4,56	1,28		

Process data summary

3.3.2006 16:35

Page 1

summary

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO NT window hardware
Gasket scheme : Double gasket at sash
Timber type : Pine laminated wood
Surface coating : GORI 897.40310 Pine
Positions : 6
Window : 12
Sash : 16
Bars : 166
Mullions/transoms : 4
Frame extension exterior : 1
Frame extension interior : 6
Fix-glazed units : 4
Frame total perimeter : 56,0 m
Frame exterior perimeter : 55,8 m
Area : 17,9 m²
Production time : 90,2 hours

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO Patio 6080 Fold&Slide
Gasket scheme : Double gasket at sash
Timber type : Oak laminated wood
Surface coating : GORI 897.40310 Pine
Positions : 1
Window : 1
Sash : 5
Frame total perimeter : 15,6 m
Frame exterior perimeter : 15,6 m
Area : 12,7 m²
Production time : 9,1 hours

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Lifting-sliding elements Glazing rebate non-profiled
Metal fitting system : G-U Lift-Slide Serie 93x/95x
Gasket scheme : Standard
Timber type : Oak laminated wood
Surface coating : GORI 897.11310 RAL 9016
Positions : 2
Window : 3
Sash : 8
Sash extensions : 16
Bars : 20

Timber cutting list

3.3.2006 15:17

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Cutting

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010

Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London

Timber type : Pine laminated wood

Square		Cut measures			Assignment		Remark
Total	Name	No.	Width	Length	No.	Pos.	
3	Pine laminate 72/145	3	107,0	1270,0	3	3	
4	Pine laminate 72/105	1	101,0	1450,0	1	2	
		3	94,0	490,0	3	3	
75	Pine laminate 72/ 86	1	82,0	1470,0	1	2	
		6	82,0	1360,0	6	3	
		12	82,0	1260,0	12	3	
		2	82,0	1190,0	2	2	
		10	82,0	1100,0	6	1	
					4	2	
		6	82,0	1000,0	6	1	
		6	82,0	850,0	6	1	
		4	82,0	720,0	4	2	
		12	82,0	610,0	12	3	
		6	81,0	1770,0	6	3	
		1	81,0	1470,0	1	2	
		6	81,0	920,0	6	1	
		3	76,0	490,0	3	3	

Total : 82 Parts
85,2 m Cut length
0,5 m³ Cut

Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London

Timber type : Oak laminated wood

Square		Cut measures			Assignment		Remark
Total	Name	No.	Width	Length	No.	Pos.	
4	Oak laminate 72/145	2	109,0	1410,0	2	7	
		2	109,0	1160,0	2	8	
44	Oak laminate 72/110	4	94,0	2190,0	4	8	
		4	94,0	2170,0	4	8	
		4	94,0	2140,0	4	7	
		4	94,0	2120,0	4	7	
		6	94,0	1410,0	6	7	
		6	94,0	1160,0	6	8	
		8	92,0	1270,0	8	7	
		8	92,0	1020,0	8	8	
20	Oak laminate 72/ 86	4	58,0	1820,0	4	7	
		16	58,0	640,0	16	7	
9		1	56,0	4520,0	1	8	
		2	56,0	2820,0	2	7	
		2	56,0	2200,0	2	8	
		4	56,0	2150,0	4	7	

Total : 77 Parts
114,0 m Cut length

Planing & moulding list




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Planing











ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client name : Brown
 Part group : Frame Bottom
 Finished thickness : 67,0

Pos.	Part	Plan.-width	Finished length	Longitudinal profile	Separate glazing bead?
3	FR B	81,0	1749,0		No
2	FR B	81,0	1449,0		No
1	FR B	81,0	899,0		No




Sum : 7 Parts

Number : QU-05/006-010
 Part group : Frame Top, Frame Upright, Mullion, Transom
 Finished thickness : 67,0

Pos.	Part	Plan.-width	Finished length	Longitudinal profile	Separate glazing bead?
3	FR L	82,0	1339,0		No
3	MU	107,0	1244,5		Yes
2	FR T	82,0	1449,0		Yes
3	FR R	82,0	1339,0		Yes
2	FR L	82,0	1170,0		Yes
2	FR R	82,0	1170,0		Yes
1	FR R	82,0	1079,0		Yes
1	FR L	82,0	1079,0		Yes
3	FR T	81,0	1749,0		Yes
1	FR T	81,0	899,0		Yes





Sum : 24 Parts

Number : QU-05/006-010
 Part group : Interior frame extension, Exterior frame extension
 Finished thickness : 67,0

Pos.	Part	Plan.-width	Finished length	Longitudinal profile	Separate glazing bead?
2	FEe T	101,0	1450,0		No
3	FEi B	94,0	467,3		No
3	FEi T	76,0	467,3		No

Sum : 7 Parts

Number : QU-05/006-010
 Part group : Sash
 Finished thickness : 67,0

Pos.	Part	Plan.-width	Finished length	Longitudinal profile	Separate glazing bead?
3	SA L	82,0	1235,0		No
3	SA R	82,0	1235,0		No
2	SA R	82,0	1075,0		No
2	SA L	82,0	1075,0		No

Planing with trolley-occupancy

3.3.2006 15:27

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Processing center rect. parts

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
 PO commission : Victoria House B&B
 Trolley type : Frame and sash parts
 Trolley number : 1

Parts assignment			Finished dimensions			Planing			
Pos.	Part	Comp.	Thick	Width	Length	Width	Length	Longitudinal	Glazing bead?
1	FR T	1	67	80	899	81,0	919		Yes
1	FR B	1	67	80	899	81,0	919		No
1	FR L	1	67	80	1079	82,0	1099		Yes
1	FR R	1	67	80	1079	82,0	1099		Yes
1	FR T	2	67	80	899	81,0	919		Yes
1	FR B	2	67	80	899	81,0	919		No
1	FR L	2	67	80	1079	82,0	1099		Yes
1	FR R	2	67	80	1079	82,0	1099		Yes
1	FR T	3	67	80	899	81,0	919		Yes
1	FR B	3	67	80	899	81,0	919		No
1	FR L	3	67	80	1079	82,0	1099		Yes
1	FR R	3	67	80	1079	82,0	1099		Yes
2	FR T	4	67	80	1449	82,0	1469		Yes
2	FR B	4	67	80	1449	81,0	1469		No
2	FR L	4	67	80	1170	82,0	1190		Yes
2	FR R	4	67	80	1170	82,0	1190		Yes
2	FEe T	4	67	100	1450	101,0	1450		No
1	SA B	5	67	80	822	82,0	842		Yes
1	SA T	5	67	80	822	82,0	842		Yes
1	SA L	5	67	80	975	82,0	995		Yes
1	SA R	5	67	80	975	82,0	995		Yes
1	SA B	6	67	80	822	82,0	842		Yes
1	SA T	6	67	80	822	82,0	842		Yes
1	SA L	6	67	80	975	82,0	995		Yes
1	SA R	6	67	80	975	82,0	995		Yes
1	SA B	7	67	80	822	82,0	842		Yes
1	SA T	7	67	80	822	82,0	842		Yes
1	SA L	7	67	80	975	82,0	995		Yes
1	SA R	7	67	80	975	82,0	995		Yes
2	SA B	8	67	80	699	82,0	719		Yes
2	SA T	8	67	80	699	82,0	719		Yes
2	SA L	8	67	80	1075	82,0	1095		Yes
2	SA R	8	67	80	1075	82,0	1095		No
2	SA B	9	67	80	699	82,0	719		Yes
2	SA T	9	67	80	699	82,0	719		Yes
2	SA L	9	67	80	1075	82,0	1095		No
2	SA R	9	67	80	1075	82,0	1095		Yes

Total : 37 Parts

Sort list processing center

3.3.2006 15:24

Page 1

Sort list processing center

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission :
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fittings system : ROTO NT window hardware
Timber type : Pine laminated wood

Part assignment		Finished measures			Longitudinal profiles			Face-side profiles L/T			Face-side profiles R/B			
No.	Pos. Field	Type	Thick.	Width	Length	L/B	Symbol	RT	Desc.	Slot d.	Symbol	Desc.	Slot d.	...<...>...
1	1	FR T	67,0	80,0	899,0	FI T+V		SG	FM	79,5		FM	79,5	0,0°
1	1	FR B	67,0	80,0	899,0	WOLP		FIB	FM	79,5		FM	79,5	0,0°
1	1	FR L	67,0	80,0	1079,0	CP		FI T+V	FT T	79,5		FT B	79,5	0,0°
1	1	FR R	67,0	80,0	1079,0	FI T+V		CP	FT T	79,5		FT B	79,5	0,0°
1	1	FR T	67,0	80,0	899,0	FI T+V		SG	FM	79,5		FM	79,5	0,0°
1	1	FR B	67,0	80,0	899,0	WOLP		FIB	FM	79,5		FM	79,5	0,0°
1	1	FR L	67,0	80,0	1079,0	CP		FI T+V	FT T	79,5		FT B	79,5	0,0°
1	1	FR R	67,0	80,0	1079,0	FI T+V		CP	FT T	79,5		FT B	79,5	0,0°
1	1	FR T	67,0	80,0	899,0	FI T+V		SG	FM	79,5		FM	79,5	0,0°
1	1	FR B	67,0	80,0	899,0	WOLP		FIB	FM	79,5		FM	79,5	0,0°
1	1	FR L	67,0	80,0	1079,0	CP		FI T+V	FT T	79,5		FT B	79,5	0,0°
1	1	FR R	67,0	80,0	1079,0	FI T+V		CP	FT T	79,5		FT B	79,5	0,0°
1	1	SA B	67,0	80,0	822,0	SEB DG		GP	ST	80,0		ST	80,0	0,0°
1	1	SA T	67,0	80,0	822,0	GP		SE DG	ST	80,0		ST	80,0	0,0°
1	1	SA L	67,0	80,0	975,0	SE DG		GP	SM	80,0		SM	80,0	0,0°
1	1	SA R	67,0	80,0	975,0	GP		SE DG	SM	80,0		SM	80,0	0,0°
1	1	SA B	67,0	80,0	822,0	SEB DG		GP	ST	80,0		ST	80,0	0,0°
1	1	SA T	67,0	80,0	822,0	GP		SE DG	ST	80,0		ST	80,0	0,0°
1	1	SA L	67,0	80,0	975,0	SE DG		GP	SM	80,0		SM	80,0	0,0°
1	1	SA R	67,0	80,0	975,0	GP		SE DG	SM	80,0		SM	80,0	0,0°
1	1	SA B	67,0	80,0	822,0	SEB DG		GP	ST	80,0		ST	80,0	0,0°
1	1	SA T	67,0	80,0	822,0	GP		SE DG	ST	80,0		ST	80,0	0,0°
1	1	SA L	67,0	80,0	975,0	SE DG		GP	SM	80,0		SM	80,0	0,0°
1	1	SA R	67,0	80,0	975,0	GP		SE DG	SM	80,0		SM	80,0	0,0°

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General production survey

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Page 1

pos. sorting [wood]

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO NT window hardware
Gasket scheme : Double gasket at sash
Timber type : Pine laminated wood
Surface coating : GORI 897.40310 Pine

General data of position				Frame dimension		Frame parts				Frame additional parts			
Pos.	No.	Area [sqm]	Perimeter	Width	Height	B	T	L	R	No.	Des.	Width	Length
1	3	0,97	3,96	900	1080	80	80	80	80				
Sash-/Handle-				Sash dimension		Sash parts				Sash additional parts			
Sketch	Field	Loc.	Backset	Width	Height	B	T	L	R	No.	Des.	Width	Length
	1	413	15	822	975	80	80	80	80	1	B vi	25	557
										1	B hi	25	703
										1	B ve	25	558
										1	B he	25	705
Glazing information						Weatherboard / Doorstep							
No.	Type of glass			Width	Height	No.	Type of profile			Anodisation	Length		
1	Climaplus N (Air) Float 4mm / 1€			690,0	843,0	1	Drau 25/24 F			bronze E6/G21	763,0		
						1	FP 6257			bronze E6/G21	672,0		
Additional items						Comment							
No.	Description				1st Measure	2nd Measure							
1	Werzalit Exclusiv E 34/4 150mm White marl				900,0	mm	Caution: Special rebate at bottom frame part, please contact office before machining.						
1	Guntia ® 40/25 130mm Bronze G214				900,0	mm							
1	Electrical tape drive												
1	Roller shutter built-in system												

General data of position				Frame dimension		Frame parts				Frame additional parts			
Pos.	No.	Area [sqm]	Perimeter	Width	Height	B	T	L	R	No.	Des.	Width	Length
2	1	1,86	5,26	1450	1180	80	80	80	80	1	FEE	100	1450
Sash-/Handle-				Sash dimension		Sash parts				Sash additional parts			
Sketch	Field	Loc.	Backset	Width	Height	B	T	L	R	No.	Des.	Width	Length
	1.1	520		699	1075	80	80	80	80	2	B vi	25	624
	1.2			699	1075	80	80	80	80	2	B hi	25	580
										2	B ve	25	625
										2	B he	25	582
Glazing information						Weatherboard / Doorstep							
No.	Type of glass			Width	Height	No.	Type of profile			Anodisation	Length		
1	Climaplus N (Air) Float 4mm / 1€			567,0	943,0	1	Drau 25/24 F			bronze E6/G21	1313,0		
1	Climaplus N (Air) Float 4mm / 1€			567,0	943,0	2	FP 6257			bronze E6/G21	549,0		
Additional items						Comment							
No.	Description				1st Measure	2nd Measure							
1	Werzalit Exclusiv E 34/4 150mm White marl				1450,0	mm							
1	Guntia ® 40/25 130mm Bronze G214				1450,0	mm							
1	Electrical tape drive												
1	Roller shutter built-in system												

General production survey

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Page 2

pos. sorting [wood]

ProLogic Computer GmbH EDP for window manufacturing

General data of position				Frame dimension		Frame parts				Frame additional parts			
Pos.	No.	Area [sqm]	Perimeter	Width	Height	B	T	L	R	No.	Des.	Width	Length
3	3	2,35	6,18	1750	1340	80	80	80	80	1	MU	105	1245
										1	FEi B	92	467
										1	FEi T	74	467
										1	B vi	25	1116
										6	B hi	25	230
										1	B ve	25	1118
										6	B he	25	231
Sash-/Handle-				Sash dimension		Sash parts				Sash additional parts			
Sketch	Field	Loc.	Backset	Width	Height	B	T	L	R	No.	Des.	Width	Length
	2.1			584	1235	80	80	80	80	2	B vi	25	1116
	2.2	513	15	584	1235	80	80	80	80	12	B hi	25	230
										2	B ve	25	1118
										12	B he	25	231
Glazing information						Weatherboard / Doorstep							
No.	Type of glass			Width	Height	No.	Type of profile			Anodisation	Length		
1	Climaplus N (Air) Float 4mm / 1€			452,3	1103,0	1	Drau 25/24 F			bronze E6/G21	1083,7		
1	Climaplus N (Air) Float 4mm / 1€			452,3	1103,0	3	FP 6257			bronze E6/G21	434,3		
1	Climaplus N (Air) Float 4mm / 1€			452,3	1103,0								
Additional items						Comment							
No.	Description				1st Measure	2nd Measure							
1	Werzalit Exclusiv E 34/4 150mm White marl				1750,0	mm	CAUTION: Preparation for building-site assembly, groove 17x10 for cover mouldings at top and upright parts.						
1	Guntia ® 40/25 130mm Bronze G214				1750,0	mm							
1	Electrical tape drive												
1	Roller shutter built-in system												

General data of position				Frame dimension		Frame parts				Frame additional parts			
Pos.	No.	Area [sqm]	Perimeter	Width	Height	B	T	L	R	No.	Des.	Width	Length
4	2	1,19	4,13	900	1320	80	80	80	80				
Sash-/Handle-				Sash dimension		Sash parts				Sash additional parts			
Sketch	Field	Loc.	Backset	Width	Height	B	T	L	R	No.	Des.	Width	Length
	1	574		822	1194	80	80	80	80	1	B v	55	693
										1	B h	55	718
Glazing information						Weatherboard / Doorstep							
No.	Type of glass			Width	Height	No.	Type of profile			Anodisation	Length		
2	Climaplus N (Air) Float 4mm / 1€			331,5	678,0	1	Drau 25/24 F			bronze E6/G21	763,0		
1	Climaplus N (Air) Float 4mm / 1€			690,0	321,4	2	FP 6257			bronze E6/G21	313,5		
Additional items						Comment							
No.	Description				1st Measure	2nd Measure							
1	Werzalit Exclusiv E 34/4 150mm White marl				900,0	mm							
1	Guntia ® 40/25 130mm Bronze G214				900,0	mm							
1	Electrical tape drive												
1	Roller shutter built-in system												

**Total : 4 Positions
9 Window**

Positions survey

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Page 2

ProLogic Computer GmbH EDP for window manufacturing

Position no. : 11a

No.	Drawing	Part	Finished dim.		Radius		Longitudinal profiles		Face-side machining L/T			Face-side machining R/B					
			Width	Length	exterior	interior	L/B	Symbols	R/T	Profile	Slot d.	<	Stop	Profile	Slot d.	<	Stop
1		FR B	80	899			WOLP		FIB	FM	79,5	0,0°	819,5	FM	79,5	0,0°	819,5
		FR T	80	973	2125,0	2045,0	FI T+V		SG	FM	79,5	0,0°	934,5	FM	79,5	0,0°	934,5
		FR L	80	1851			CP		FI T+V	FT T	77,6	34,6°	1782,9	FT B	79,5	0,0°	1772,2
		FR R	80	2149			FI T+V		CP	FT T	79,2	9,6°	2079,1	FT B	79,5	0,0°	2069,6
		TR	75	817			GP		FIB	BF T+V	38,5	0,0°	778,5	BF T+V	38,5	0,0°	778,5
		FEI B	152	817			BFI B		GP	BF T+V	38,5	0,0°	778,5	BF T+V	38,5	0,0°	778,5
1		SA B	80	822			SEBDG		GP	ST	80,0	0,0°	742,0	ST	80,0	0,0°	742,0
		SA T	80	891	2086,0	2006,0	GP		SEDG	ST	80,0	0,0°	851,2	ST	80,0	0,0°	851,2
		SA L	80	963			SE DG		GP	SM	78,1	34,0°	895,0	SM	80,0	0,0°	883,9
		SA R	80	1238			GP		SEDG	SM	79,7	10,9°	1168,1	SM	80,0	0,0°	1157,7

Position no. : 11c

No.	Drawing	Part	Finished dim.		Radius		Longitudinal profiles		Face-side machining L/T			Face-side machining R/B					
			Width	Length	exterior	interior	L/B	Symbols	R/T	Profile	Slot d.	<	Stop	Profile	Slot d.	<	Stop
1		FR B	80	899			WOLP		FIB	FM	79,5	0,0°	819,5	FM	79,5	0,0°	819,5
		FR T	80	973	2125,0	2045,0	FI T+V		SG	FM	79,5	0,0°	934,5	FM	79,5	0,0°	934,5
		FR L	80	2149			CP		FI T+V	FT T	79,2	-9,6°	2041,7	FT B	79,5	0,0°	2069,6
		FR R	80	1851			FI T+V		CP	FT T	77,6	-34,6°	1629,9	FT B	79,5	0,0°	1772,2
		TR	75	817			FI T+V		FIB	BF T+V	38,5	0,0°	778,5	BF T+V	38,5	0,0°	778,5
		FEI B	152	817			BFI B		GP	BF T+V	38,5	0,0°	778,5	BF T+V	38,5	0,0°	778,5
1		SA B	80	822			SEBDG		GP	ST	80,0	0,0°	742,0	ST	80,0	0,0°	742,0
		SA T	80	891	2086,0	2006,0	GP		SEDG	ST	80,0	0,0°	851,2	ST	80,0	0,0°	851,2
		SA L	80	1238			SE DG		GP	SM	79,7	-10,9°	1125,4	SM	80,0	0,0°	1157,7
		SA R	80	963			GP		SEDG	SM	78,1	-34,0°	745,4	SM	80,0	0,0°	883,9

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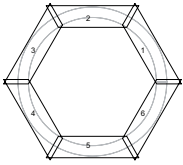
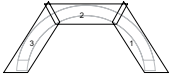
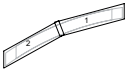
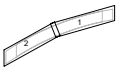

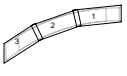
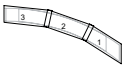

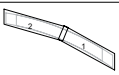
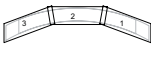
Arch segments list

3.3.2006 16:11

Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client name : Brown
 PO commission : Victoria House B&B
 Profile system : IV 67 Wooden windows with standard glazing profile
 Timber type : Pine laminated wood

Pos.	No.	Loc.	Radius		Sketch	Segment				
			exterior	interior		No.	Width	Length	Angle 1	Angle 2
6	1	FR R	575,0	495,0		1	165,0	681,3	30,0°	30,0°
						2	165,0	681,3	30,0°	30,0°
						3	165,0	681,3	30,0°	30,0°
						4	165,0	681,3	30,0°	30,0°
						5	165,0	681,3	30,0°	30,0°
						6	165,0	681,3	-30,0°	30,0°
6	1	SA T	536,0	456,0		1	155,2	609,8	28,8°	-32,4°
						2	155,2	606,2	28,8°	28,8°
						3	155,2	609,8	32,4°	28,8°
11a	1	FR T	2125,0	2045,0		1	114,9	526,5	6,9°	-15,1°
						2	114,9	515,4	-29,0°	6,9°
11a	1	SA T	2086,0	2006,0		1	112,8	484,3	6,5°	-15,9°
						2	112,8	474,1	-28,9°	6,5°
11b	1	FR T	1500,0	1420,0		1	136,7	680,7	13,1°	26,2°
						2	136,7	708,0	13,1°	13,1°
						3	136,7	680,7	-26,2°	13,1°
11b	1	SA T	1461,0	1361,0		1	129,0	343,4	6,6°	-6,1°
						2	129,0	347,1	6,6°	6,6°
						3	129,0	337,1	-32,6°	6,6°
11b	1	SA T	1461,0	1361,0		1	129,0	337,1	6,6°	32,6°
						2	129,0	347,1	6,6°	6,6°
						3	129,0	343,4	6,1°	6,6°
11c	1	FR T	2125,0	2045,0		1	114,9	515,4	6,9°	29,0°
						2	114,9	526,5	15,1°	6,9°
11c	1	SA T	2086,0	2006,0		1	112,8	474,1	6,5°	28,9°
						2	112,8	484,3	15,9°	6,5°
12	1	SA T	1184,8	1084,8		1	136,9	412,3	10,2°	20,4°
						2	136,9	434,0	10,2°	10,2°
						3	136,9	412,3	-20,4°	10,2°

Gasket frames survey

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Page 1

Gasket frames

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : Front door fittings
Gasket scheme : Single gasket at sash
Gasket colour : brown

Position			Gasket frame				Totals		
No.	Qua.	Fld.	Width	Height	Rubber profile	Length	Corners	Edges	
10	1	1	1042,0	2007,0	Deventer SV 125	6,10	4	4	

Total : 6,1 m Gasket length

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO NT window hardware
Gasket scheme : Double gasket at sash
Gasket colour : brown

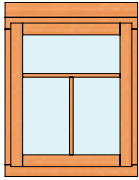
Position			Gasket frame				Totals		
No.	Qua.	Fld.	Width	Height	Rubber profile	Length	Corners	Edges	
1	3	1	822,0	975,0	Deventer SV 103	3,59	4	4	
1	3	1	782,0	935,0	Deventer SV 125	3,43	4	4	
2	1	1.1	714,0	1075,0	Deventer SV 103	3,58	4	4	
2	1	1.1	697,0	1035,0	Deventer SV 125	3,46	4	4	
2	1	1.2	699,0	1075,0	Deventer SV 103	2,47	2	3	
2	1	1.2	699,0	1035,0	Deventer SV 125	2,43	2	3	
2	1	1.2	699,0	1035,0	Deventer S 6600C	1,04	0	1	
3	3	2.1	584,3	1235,0	Deventer SV 103	2,40	2	3	
3	3	2.1	584,3	1195,0	Deventer SV 125	2,36	2	3	
3	3	2.1	584,3	1195,0	Deventer S 6600C	1,20	0	1	
3	3	2.2	599,3	1235,0	Deventer SV 103	3,67	4	4	
3	3	2.2	582,3	1195,0	Deventer SV 125	3,55	4	4	
4	2	1	822,0	1194,0	Deventer SV 103	3,74	4	4	
4	2	1	782,0	1143,2	Deventer SV 125	3,58	4	4	
5	2	1	822,0	1194,0	Deventer SV 103	3,74	4	4	
5	2	1	782,0	1143,2	Deventer SV 125	3,58	4	4	
6	1	1	1069,9	502,5	Deventer SV 103	2,69	2	2	
6	1	1	1026,4	462,5	Deventer SV 125	2,54	2	2	

Total : 108,1 m Gasket length

Comm.: Brown
Pos.Nr.: 1

Width: **900 mm**
Height: **1080 mm**

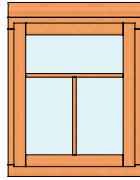
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 1

Width: **900 mm**
Height: **1080 mm**

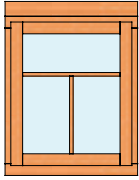
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 1

Width: **900 mm**
Height: **1080 mm**

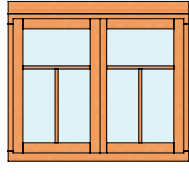
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 2

Width: **1450 mm**
Height: **1180 mm**

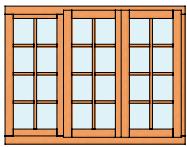
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 3

Width: **1750 mm**
Height: **1340 mm**

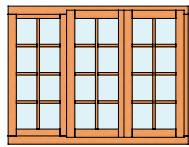
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 3

Width: **1750 mm**
Height: **1340 mm**

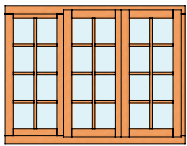
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 3

Width: **1750 mm**
Height: **1340 mm**

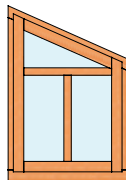
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 4

Width: **900 mm**
Height: **1320 mm**

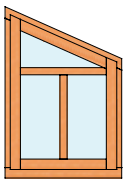
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 4

Width: **900 mm**
Height: **1320 mm**

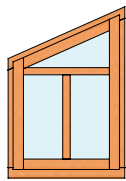
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 5

Width: **900 mm**
Height: **1320 mm**

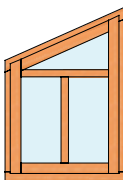
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 5

Width: **900 mm**
Height: **1320 mm**

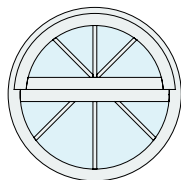
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 6

Width: **1150 mm**
Height: **1150 mm**

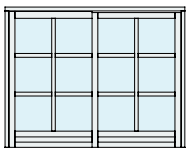
Timber type: Pine laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 7

Width: **2800 mm**
Height: **2250 mm**

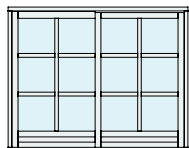
Timber type: Oak laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 7

Width: **2800 mm**
Height: **2250 mm**

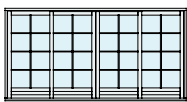
Timber type: Oak laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 8

Width: **4500 mm**
Height: **2300 mm**


Timber type: Oak laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Pos.Nr.: 9

Width: **5500 mm**
Height: **2300 mm**


Timber type: Oak laminated wood
Glass type: Climaplus N (Air) 4/16/4



Comm.: Brown
Position: 1 Field: 1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: TTR
Rebate width **786 mm**
Rebate heigh **939 mm**

B	T	L	R
80,0	80,0	80,0	80,0


RotoLine handle, Pos.: 413 mm



Comm.: Brown
Position: 2 Field: 1.1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: TTL
Rebate width **681 mm**
Rebate heigh **1039 mm**


B	T	L	R
80,0	80,0	80,0	80,0

RotoLine handle, Pos.: 520 mm




Comm.: Brown
Position: 2 Field: 1.2
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: TR
Rebate width **681 mm**
Rebate heigh **1039 mm**

B	T	L	R
80,0	80,0	80,0	80,0



Comm.: Brown
Position: 3 Field: 2.1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: TL
Rebate width **566 mm**
Rebate heigh **1199 mm**


B	T	L	R
80,0	80,0	80,0	80,0



Comm.: Brown
Position: 3 Field: 2.2
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: TTR
Rebate width **566 mm**
Rebate heigh **1199 mm**


B	T	L	R
80,0	80,0	80,0	80,0

RotoLine handle, Pos.: 513 mm



Comm.: Brown
Position: 7 Field: 1.1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: Fix
Rebate width **1385 mm**
Rebate heigh **2115 mm**


B	T	L	R
92,0	107,0	92,0	92,0



Comm.: Brown
Position: 7 Field: 1.2
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: 934 A-r
Rebate width **1385 mm**
Rebate heigh **2100 mm**


B	T	L	R
92,0	92,0	92,0	92,0

Lever-handle DIRIGENT, Pos.: 1050



Comm.: Brown
Position: 8 Field: 1.1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: Fix
Rebate width **1140 mm**
Rebate heigh **2165 mm**


B	T	L	R
92,0	107,0	92,0	92,0



Comm.: Brown
Position: 8 Field: 1.2
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: 934 C1-r
Rebate width **1140 mm**
Rebate heigh **2150 mm**

B	T	L	R
92,0	92,0	92,0	92,0


Lever-handle DIRIGENT, Pos.: 1075



Comm.: Brown
Position: 8 Field: 1.3
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: 934 C2-l
Rebate width **1140 mm**
Rebate heigh **2150 mm**


B	T	L	R
92,0	92,0	92,0	92,0

Lever-handle DIRIGENT, Pos.: 1075



Comm.: Brown
Position: 8 Field: 1.4
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: Fix
Rebate width **1140 mm**
Rebate heigh **2165 mm**


B	T	L	R
92,0	107,0	92,0	92,0



Comm.: Brown
Position: 9 Field: 1.1
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: DF_AB L
Rebate width **1069 mm**
Rebate heigh **2159 mm**


B	T	L	R
80,0	80,0	80,0	80,0

RotoLine Flat-Handle, Pos.: 1000 mr.



Comm.: Brown
Position: 9 Field: 1.2
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: DF_BC L
Rebate width **1065 mm**
Rebate heigh **2159 mm**


B	T	L	R
80,0	80,0	80,0	80,0



Comm.: Brown
Position: 9 Field: 1.3
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: DF_CB L
Rebate width **1069 mm**
Rebate heigh **2159 mm**


B	T	L	R
80,0	80,0	80,0	80,0

RotoLine Flat-Handle, Pos.: 1000 mr.



Comm.: Brown
Position: 9 Field: 1.4
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: S2_BE L
Rebate width **1065 mm**
Rebate heigh **2159 mm**


B	T	L	R
80,0	80,0	80,0	80,0



Comm.: Brown
Position: 9 Field: 1.5
Glass type: Climaplus N (Air) Float 4/16/4
Stop type: T_AsD R
Rebate width **1069 mm**
Rebate heigh **2159 mm**

B	T	L	R
80,0	80,0	80,0	80,0

RotoLine Flat-Handle, Pos.: 1000 mr.



Sash data / metal fittings

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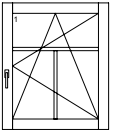
Page 1

Position- and field-no. rising

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO NT window hardware
Security level : Security level 0 (basic)
Gasket scheme : Double gasket at sash
Gasket colour : brown
Opening method : Normal opening

General data / assignment				Sash dimension			Single sash parts				Handle data	
Pos.	No.	Field	Stop type	Width	Height	Thickn.	B	T	L	R	Location	Backset
1		3 1	TTR	822,0	975,0	67,0	80,0	80,0	80,0	80,0	413,0	15,0

Sketch	Fitting rabbet		Glazing rebate			Sash additional parts			
	Width	Height	No.	Width	Height	No.	Type	Width	Length
	786,0	939,0	1	698,0	851,0	1	B vi	25,0	557,2
						1	B hi	25,0	703,0
						1	B ve	25,0	558,2
						1	B he	25,0	705,0

Metal fitting components				Handle information	
No.	Item-No..	Order-No..	Description of item	Type	Colour
1	2035	263905	COVER F.CORNER PIVOT R	RotoLine handle	R 01.2 newsilver
1	2037	230268	COVER F.STAY BEARING		
1	2039	230548	COVER F.CORNER HINGE R		
1	2048	258077	STAY ARM E5 350 12/18-9 R		
1	2051	227354	STAY BEARING PIN SL		
1	2052	230187	STAY BEARING 12/18-9 OZ SL		
1	2054	260204	RAKED STAY GUIDE 350/ 690		
1	2067	259836	T&T LCK.GR.K. 890/ 413 1E D15		
2	2094	260277	CORNER DRIVE 1P (2160)		
2	2096	260286	CORNER DRIVE SASH STAY 1P		
2	2097	260290	CORNER DRIVE T&T 1P		
1	2101	230399	CORNER PIVOT E5 12/18-9OZ.SL R		
1	2109	245742	CORNER HINGE E5 12/18-9GR.SL R		
1	2124	259250	KS LIFTING WEDGE		
1	2136	255284	SEC.CENTRE LOCK 200 1P		
2	2139	255285	SEC.CENTRE LOCK 400 1P		
1	2143	260538	MISHAND.DEVICE SASH PART		
1	2165	227791	ROLL. TYPE 30		
4	2205	260364	LOCKING PLATE 7/8		
2	2206	291558	SEC.LOCK.TILT-FUNC. 7/8		
1	2211	260544	CENT.CLOSER COV.FR 7/8		
4	2213	260389	SEC.LOCK.PLATE 7/8R		

Total : 3 Sash

Fittings Summary

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fitting part sorting

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Metal fitting system : ROTO NT window hardware

No.	Item No.	Description Of Items	Unit price	Total price
4	2034	COVER F.CORNER PIVOT E5 R 07.1 .N591B05718L	0,11	0,44
4	2035	COVER F.CORNER PIVOT E5 R 07.1 .N591B05718R	0,11	0,44
8	2037	COVER F.STAY BEARING E5 R 07.1/2 .N391A04718	0,11	0,88
4	2038	COVER F.CORNER HINGE E5 R07 1/2 .N591A06718L	0,15	0,60
4	2039	COVER F.CORNER HINGE E5 R07 1/2 .N591A06718R	0,15	0,60
3	2046	STAY ARM E5 250 12/18-9 NT .N312A03026R	2,78	8,34
8	2051	STAY BEARING PIN SL .F710D52026	0,11	0,88
8	2052	STAY BEARING E5 12/18-9 OZ SL (3600)	0,80	6,40
3	2061	RAKED STAY GUIDE 250/490 NT .N300A02016	3,09	9,27
3	2069	T&T LOCKING GEAR K.1090/ 513 1E D15 .N150A05206	4,31	12,93
11	2094	CORNER DRIVE 1P (2160) NT .N400A01306	2,43	26,73
7	2096	CORNER DRIVE SASH STAY 1P NT .N400A13306	2,40	16,80
7	2097	CORNER DRIVE T&T 1P NT .N400A15306	2,34	16,38
4	2100	CORNER PIVOT E5 12/18-9 OZ.SL (3200) .N512B03046L	1,65	6,60
4	2101	CORNER PIVOT E5 12/18-9 OZ.SL (3200) .N512B03046R	1,65	6,60
3	2103	REBATE STAY ARM E5 12/18-9 (1600) .N622A03116L	2,62	7,86
1	2104	REBATE STAY ARM E5 12/18-9 (1600) .N622A03116R	2,62	2,62
4	2105	REBATE STAY GUIDE SL .N600A00026	0,73	2,92
4	2108	CORNER HINGE E5 12/18-9 GROOVE SL .N512A03416L	2,91	11,64
4	2109	CORNER HINGE E5 12/18-9 GROOVE SL .N512A03416R	2,91	11,64
8	2124	KS LIFTING WEDGE .N738A10006	0,31	2,48
3	2136	SECURITY CENTRE LOCK 200 1P NT .N402A20306	1,92	5,76
7	2139	SECURITY CENTRE LOCK 400 1P NT .N402A21306	1,81	12,67
3	2143	MISHANDLING DEVICE SASH PART .N732A00006	1,45	4,35
4	2165	ROLL. TYPE 30 R 07.2 .K050A10728	2,31	9,24
19	2205	LOCKING PLATE 7/8	0,36	6,84
7	2206	SECURITY LOCKING PLATE F.TILT FUNCTION 7/8 NT	1,70	11,90
4	2209	CENTRE CLOSER COVERED SASH NR 02 SL	0,53	2,12
4	2210	CENTRE CLOSER COVERED FRAME 7/8 SL	0,46	1,84
3	2211	MISHANDLING DEVICE FRAME PART 7/8	0,50	1,50
12	2213	SECURITY LOCKING PLATE 7/8R	0,60	7,20

Total : 172 Parts

Metal fitting system : G-U Lift-Slide Serie 93x/95x

No.	Item No.	Description Of Items	Unit price	Total price
3	12156	Bag of sealing parts, frame thickness 67	8,99	26,97
3	12157	Bag of corner joint parts, top	6,88	20,64
3	12158	Bag of corner joint parts, bottom	7,40	22,20
1	12159	Bag of coupling piece	8,32	8,32
60	12165	Gasket profile P 743	0,36	21,60
3	12166	Handle DIRIGENT on both sides PZ	46,10	138,30
1	12167	Handle DIRIGENT inside	25,70	25,70
4	12170	Top guide P 740 SW 1450	46,47	185,88
4	12182	Lift-locking gear D 37.5 SH 2350	44,78	179,12
4	12188	Basic profile thermostep SW 1450	78,48	313,92
4	12194	Box of runners 934/954	36,37	145,48
4	12196	Bag of rail for fixed sash SW 1450	24,79	99,16
4	12199	Bag of tread threshold SW 1450	54,59	218,36
8	12207	Wall tie	0,82	6,56
4	12211	Connecting rod Ø8 SW 700-1600	2,73	10,92
2	12216	Bag of accessories 934 Scheme A	8,42	16,84
1	12217	Bag of accessories 934 Scheme C	14,96	14,96

Total : 113 Parts

Cutting weatherboards

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Page 1

Optimised

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
 Client name : Brown
 PO commission : Victoria House B&B
 Profile : Drau 25/24 F
 Anodisation : bronze E6/G214

Rod No.	Length	Pos.	Length	Pos.	Length	Pos.	Remaining
1	5363,0	9					621,0
2	1313,0	2	763,0	1	763,0	1	
	763,0	1	763,0	4	763,0	4	
	763,0	5					75,0
3	1083,7	3	1083,7	3	1083,7	3	
	985,4	6	863,0	13	763,0	5	106,8
4	763,0	11a	763,0	11c			4455,0

Total : 18,6 m Total length

Profile : Vils 25/24
 Anodisation : bronze E6/G214

Rod No.	Length	Pos.	Length	Pos.	Length	Pos.	Remaining
1	1663,0	11b	1043,0	12			3275,0

Total : 2,7 m Total length

Profile : FP 6257
 Anodisation : bronze E6/G214

Rod No.	Length	Pos.	Length	Pos.	Length	Pos.	Remaining
1	955,2	9	955,2	9	955,2	9	
	955,2	9	955,2	9	883,3	6	
	309,5	11b					0,0
2	672,0	1	672,0	1	672,0	1	
	672,0	11a	672,0	11c	549,0	2	
	434,3	3	434,3	3	434,3	3	
	434,3	3	309,5	11b			0,0
3	549,0	2	434,3	3	434,3	3	
	434,3	3	324,0	13	324,0	13	
	313,5	4	313,5	4	313,5	4	
	313,5	4	313,5	5	313,5	5	
	313,5	5	313,5	5	311,0	12	
	309,5	11b	309,5	11b			0,0
4	434,3	3	434,3	3	311,0	12	4798,4

Total : 19,0 m Total length

Accessories

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Page 1

System and itemise

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client name : Brown
Building site address : Victoria House B&B Guesthouse 15 Hurn Street UK-BH23 6AA Christchurch
Profile system : IV 67 Wooden windows with standard glazing profile
Metal fitting system : ROTO NT window hardware

Pos.	No.	Description	Additional & assembling items			Annotation
			1st measure	2nd measure	3rd measure	
1	1	Werzalit Exclusiv E 34/4 150mm Whi	900,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	900,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
2	1	Werzalit Exclusiv E 34/4 150mm Whi	1450,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	1450,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
3	1	Werzalit Exclusiv E 34/4 150mm Whi	1750,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	1750,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
4	1	Werzalit Exclusiv E 34/4 150mm Whi	900,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	900,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
5	1	Werzalit Exclusiv E 34/4 150mm Whi	900,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	900,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
6	1	Werzalit Exclusiv E 34/4 150mm Whi	1150,0	mm		
	1	Guntia @ 40/25 130mm Bronze G214	1150,0	mm		
	2	Alu-edging 130mm grey				
	1	Electrical tape drive				
	1	Roller shutter built-in system				
11a	1	Electrical tape drive				
	1	Roller shutter built-in system				
11b	1	Electrical tape drive				
	1	Roller shutter built-in system				
11c	1	Electrical tape drive				
	1	Roller shutter built-in system				

Number : 05/006
Client name : Brown
Building site address : Victoria House B&B Guesthouse 15 Hurn Street UK-BH23 6AA Christchurch
Profile system : IV 67 Lifting-sliding elements Glazing rebate non-profiled
Metal fitting system : G-U Lift-Slide Serie 93x/95x

Pos.	No.	Description	Additional & assembling items			Annotation
			1st measure	2nd measure	3rd measure	
7	1	Strip 47 30x30mm	500,0	cm		
	1	Strip 48 30x30mm	500,0	cm		
8	1	Strip 47 30x30mm	500,0	cm		
	1	Strip 48 30x30mm	500,0	cm		

Glass summary

4.3.2006 21:20

Page 1

Rectangular panes

ProLogic Computer GmbH EDP for window manufacturing

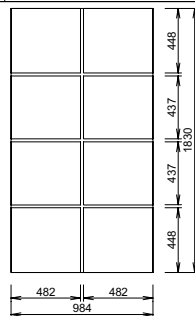
Number : QU-05/006-010
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
Building site address : Victoria House B&B Guesthouse 15 Hurn Street UK-BH23 6AA Christchurch
Delivery CW :
Glass type : Climaplus N (Air) Float 4mm / 16 / Futur 4mm
Spacer type : Swisspacer

Pos.	No.	Width	Height	Sketch	Bars/bridges between panes	Weight [kg]
1	3	690	843			11,6
2	2	567	943			10,7
3	9	452	1103			10,0

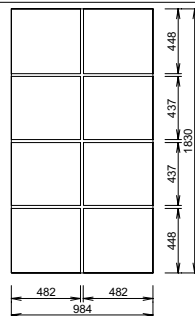
Total : 14 Panes
 43,2 m Perimeter
 7,3 m² Area

Glass type : Climaplus N (Argon) Float 4mm / 16 / Futur 4mm

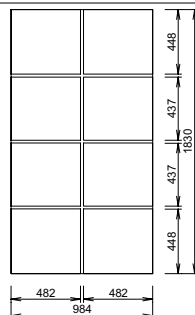
Pos.	No.	Width	Height	Sketch	Bars/bridges between panes	Weight [kg]
8	1	984	1830		Bridge 20,0 mm	36,0



8	1	984	1830		Bridge 20,0 mm	36,0
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8	1	984	1830		Bridge 20,0 mm	36,0
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Glass summary (model panes)

4.3.2006 21:21

Page 1

Glass list

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/006-010
Client name : Brown
PO commission : Victoria House B&B
Delivery CW :

Pos.	No.	Width	Height	Type of glass / bars / infos	Sketch
4	2	332	678	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
4	2	332	678	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
4	2	690	321	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
5	2	332	678	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
5	2	332	678	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
5	2	690	321	Climaplus N (Air) Float 4mm / 16 / Futur 4mm	
6	1	919	371	Climaplus N (Air) Float 4mm / 16 / Futur 4mm Radius : 470,0 mm Rise of the arch : 370,5 mm	
6	1	1012	474	Climaplus N (Air) Float 4mm / 16 / Futur 4mm Radius : 507,0 mm Rise of the arch : 473,5 mm	
11a	1	690	1092	Climaplus N (Air) Float 4mm / 16 / Futur 4mm Bar Helima 26mm mahagoni-coloured 1 Upright, 2 Horizontal Radius : 2020,0 mm Rise of the arch : 34,7 mm	
11c	1	690	1092	Climaplus N (Air) Float 4mm / 16 / Futur 4mm Bar Helima 26mm mahagoni-coloured 1 Upright, 2 Horizontal Radius : 2020,0 mm Rise of the arch : 34,7 mm	

Assembly material

4.3.2006 21:24

Page 1

Material sorting

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
Building site address : Victoria House B&B Guesthouse 15 Hurn Street UK-BH23 6AA Christchurch
Position no. : 1

General material data			Quantity	
No.	Item no.	Description	per window	Unit
3		Assembly foam	594,0	cm ³
15		Masonry nail		piece
15		Bond timber		piece
60		Screws		piece
3		Caulking belt	4,0	m
3		Cork filler	990,0	cm ³
36		Assembly block		piece
3		Caulking line	4,0	m
3		Sealing	4,0	m

Position no. : 2

General material data			Quantity	
No.	Item no.	Description	per window	Unit
1		Assembly foam	819,0	cm ³
6		Masonry nail		piece
6		Bond timber		piece
28		Screws		piece
1		Caulking belt	5,5	m
1		Cork filler	1365,0	cm ³
17		Assembly block		piece
1		Caulking line	5,5	m
1		Sealing	5,5	m

Position no. : 3

General material data			Quantity	
No.	Item no.	Description	per window	Unit
3		Assembly foam	927,0	cm ³
18		Masonry nail		piece
18		Bond timber		piece
93		Screws		piece
3		Caulking belt	6,2	m
3		Cork filler	1545,0	cm ³
57		Assembly block		piece
3		Caulking line	6,2	m
3		Sealing	6,2	m

Position no. : 4

General material data			Quantity	
No.	Item no.	Description	per window	Unit
2		Assembly foam	618,7	cm ³
12		Masonry nail		piece
12		Bond timber		piece
42		Screws		piece
2		Caulking belt	4,1	m
2		Cork filler	1031,2	cm ³
26		Assembly block		piece
2		Caulking line	4,1	m
2		Sealing	4,1	m

Building site assembly

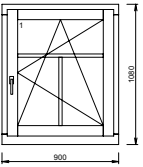
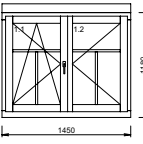
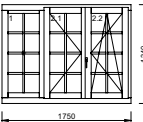
4.3.2006 20:23

Page 1

Itemise

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
 Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
 Building site address : Victoria House B&B Guesthouse 15 Hurn Street UK-BH23 6AA Christchurch
 Comment : Crane required for large elements

Position		Assembly material, sills, etc				Perim. [m ²]	Comment / notes
No.	Drawing	Anz	Description	1.dimension	2.dimension		
1		1 5 5 20 1 1 12 1 1 1 1 1 2 1 1	Assembly foam Masonry nail Bond timber Screws Caulking belt Cork filler Assembly block Caulking line Sealing Werzalit Exclusiv E 34/4 150mm Guntia ® 40/25 130mm Bronze Alu-edging 130mm grey Electrical tape drive Roller shutter built-in system	594,0 4,0 990,0 4,0 4,0 900,0 900,0	cm ³ m cm ³ m m mm mm	4,0	Caution: Special rebate at bottom frame part, please contact office before machining.
2		1 6 6 28 1 1 17 1 1 1 1 1 2 1 1	Assembly foam Masonry nail Bond timber Screws Caulking belt Cork filler Assembly block Caulking line Sealing Werzalit Exclusiv E 34/4 150mm Guntia ® 40/25 130mm Bronze Alu-edging 130mm grey Electrical tape drive Roller shutter built-in system	819,0 5,5 1365,0 5,5 5,5 1450,0 1450,0	cm ³ m cm ³ m m mm mm	5,3	
3		1 6 6 31 1 1 19 1 1 1 1 1 2 1 1	Assembly foam Masonry nail Bond timber Screws Caulking belt Cork filler Assembly block Caulking line Sealing Werzalit Exclusiv E 34/4 150mm Guntia ® 40/25 130mm Bronze Alu-edging 130mm grey Electrical tape drive Roller shutter built-in system	927,0 6,2 1545,0 6,2 6,2 1750,0 1750,0	cm ³ m cm ³ m m mm mm	6,2	CAUTION: Preparation for building-site assembly, groove 17x10 for cover mouldings at top and upright parts.

Total : 7 Window
 35,9 m Frame total perimeter
 11,8 m² Area
 1 Frame extension exterior

Element (single positions)

Positions in elements

Number : 05/006

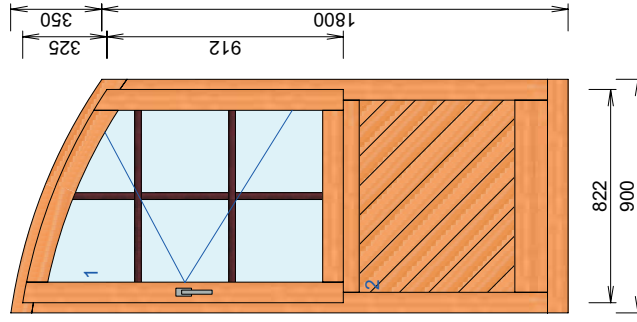
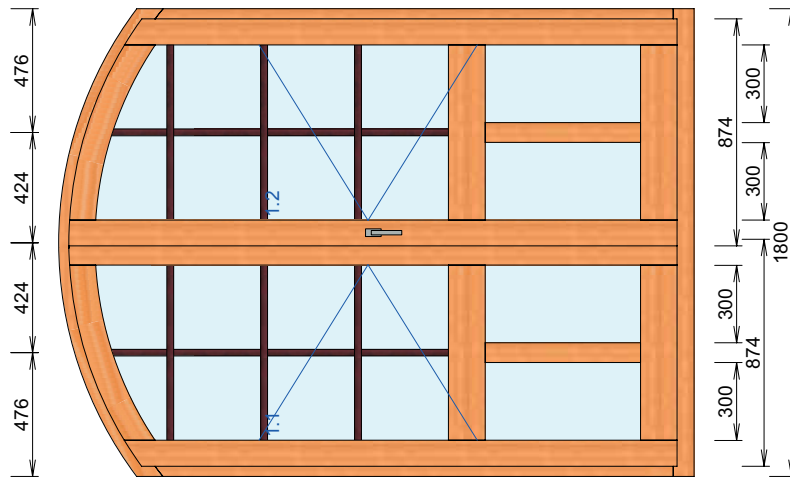
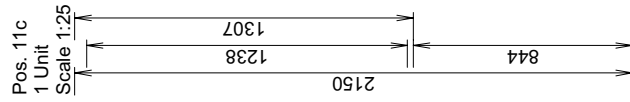
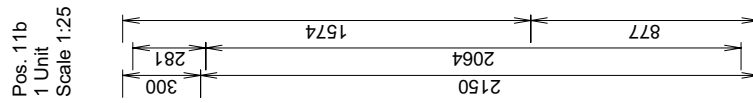
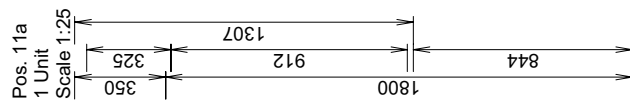
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London

PO commission : Victoria House B&B

4.3.2006 20:08

Page 1

ProLogic Computer GmbH EDP for window manufacturing



Element (composite drawing)

Elements Itemise

Number : 05/006

Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London

PO commission : Victoria House B&B

Pos. 11

Quo. 2.10.205

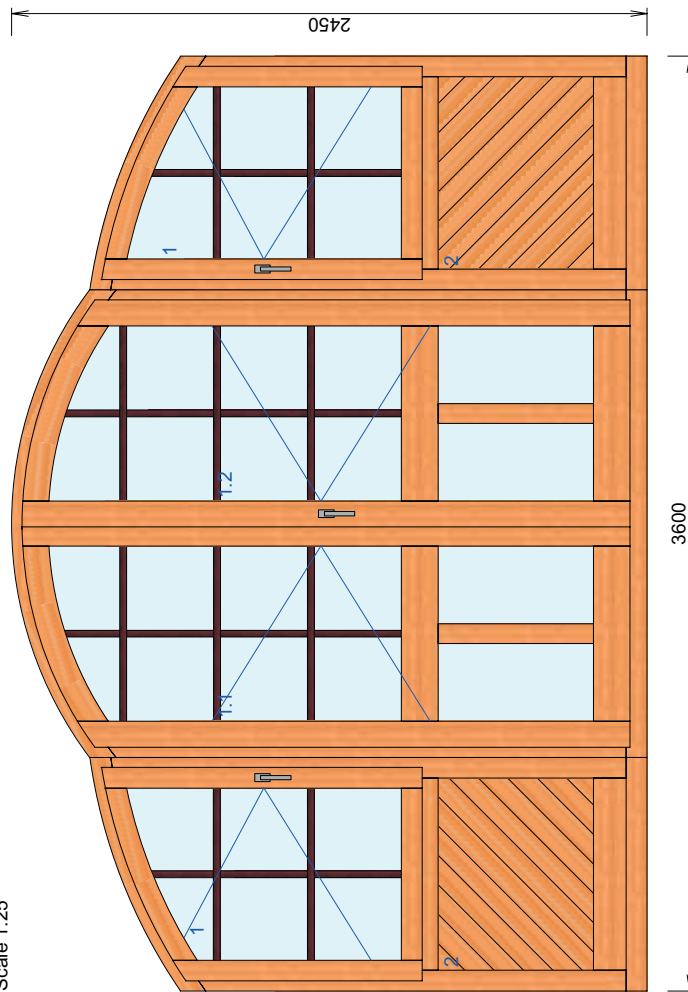
1 Unit

Scale 1:25

4.3.2006 20:09

Page 1

ProLogic Computer GmbH EDP for window manufacturing



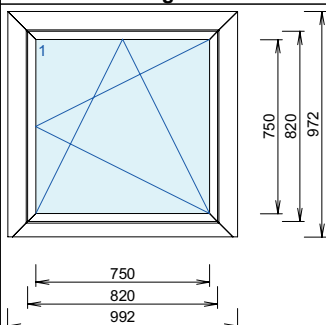
ALU inquiry

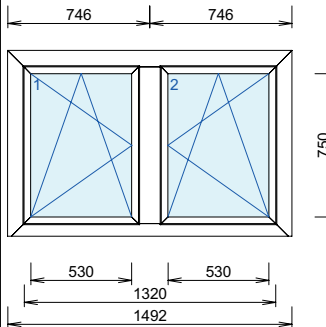
7.3.2006 09:00

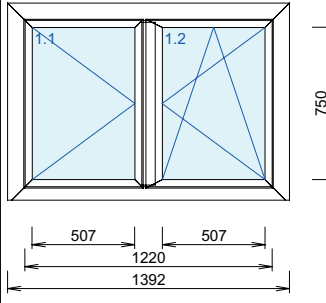
Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Client address : Leda Engineering Ltd. Architecture Office St. Georges Square UK-PO1 3AX
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation of sashes : RAL 5014
 Anodisation of frame : RAL 5014
 Anodisation of bars : RAL 5014

Pos.	No.	Position drawing	Alu exterior dimension		Alu parts		Price?
			Width	Height	Type	Profile	
1	4		992	972	FR B FR T FR L FR R SA B SA T SA L SA R	BR 66.14 WA BR 86.14 BR 86.14 BR 86.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14	

Pos.	No.	Position drawing	Alu exterior dimension		Alu parts		Price?
			Width	Height	Type	Profile	
2	3		1492	972	FR B FR T FR L FR R MU SA B SA T SA L SA R SA B SA T SA L SA R	BR 66.14 WA BR 86.14 BR 86.14 BR 86.14 SH 120.12 FL 41.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14	

Pos.	No.	Position drawing	Alu exterior dimension		Alu parts		Price?
			Width	Height	Type	Profile	
3	3		1392	972	FR B FR T FR L FR R SA B SA T SA L SA R CM R SA B SA T SA L SA R	BR 66.14 WA BR 86.14 BR 86.14 BR 86.14 FL 41.14 FL 41.14 FL 41.14 FL 41.14 SL 66.9 FL 41.14 FL 41.14 FL 41.14 FL 41.14	

Total : 3 Positions

FenOffice 06 Professional (Build #183c)

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ALU order (referr. to timber)

7.3.2006 09:01

Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Client address : Leda Engineering Ltd. Architecture Office St. Georges Square UK-PO1 3AX Portsmouth
 PO commission : The Manor School
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation of frame : RAL 5014
 Anodisation of sashes : RAL 3000
 Anodisation of bars : RAL 5014

Pos.	No.	Sketch	Timber clear-		Timber field-		Timber sash clear-		Timber sash field-		Aluminium assembly material		
			width	height	width	height	width	height	width	height	No.	Item no.	Description of item
5	2	Scale 1:39 	750,0	1172,5	335,0	362,5	252,0	630,0	252,0	630,0	2	ART01675	Ending cap SL-66
			335,0	222,6	750,0	740,0	252,0	630,0	252,0	630,0			

No.	Type	Profile	Alu additional frame parts		Alu sash parts		Alu additional sash parts			
			No.	Type	No.	Type	No.	Type		
1	FR B	BR 66.14 WA	1	TR	K 110.12	1	SA B	2.1	FL	41.14
1	FR T	BR 86.14	1	B ve	SH 120.10	1	SA T	2.1	FL	41.14
1	FR L	BR 86.14				1	SA L	2.1	FL	41.14
1	FR R	BR 86.14				1	SA R	2.1	FL	41.14
						1	SA B	2.2	FL	41.14
						1	SA T	2.2	FL	41.14
						1	SA L	2.2	FL	41.14
						1	SA R	2.2	FL	41.14
						1	CM L	2.2	SL	66.9

Total : 1 Positions
2 Window

FenOffice 06 Professional (Build #183c)

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ALU main frame cladding

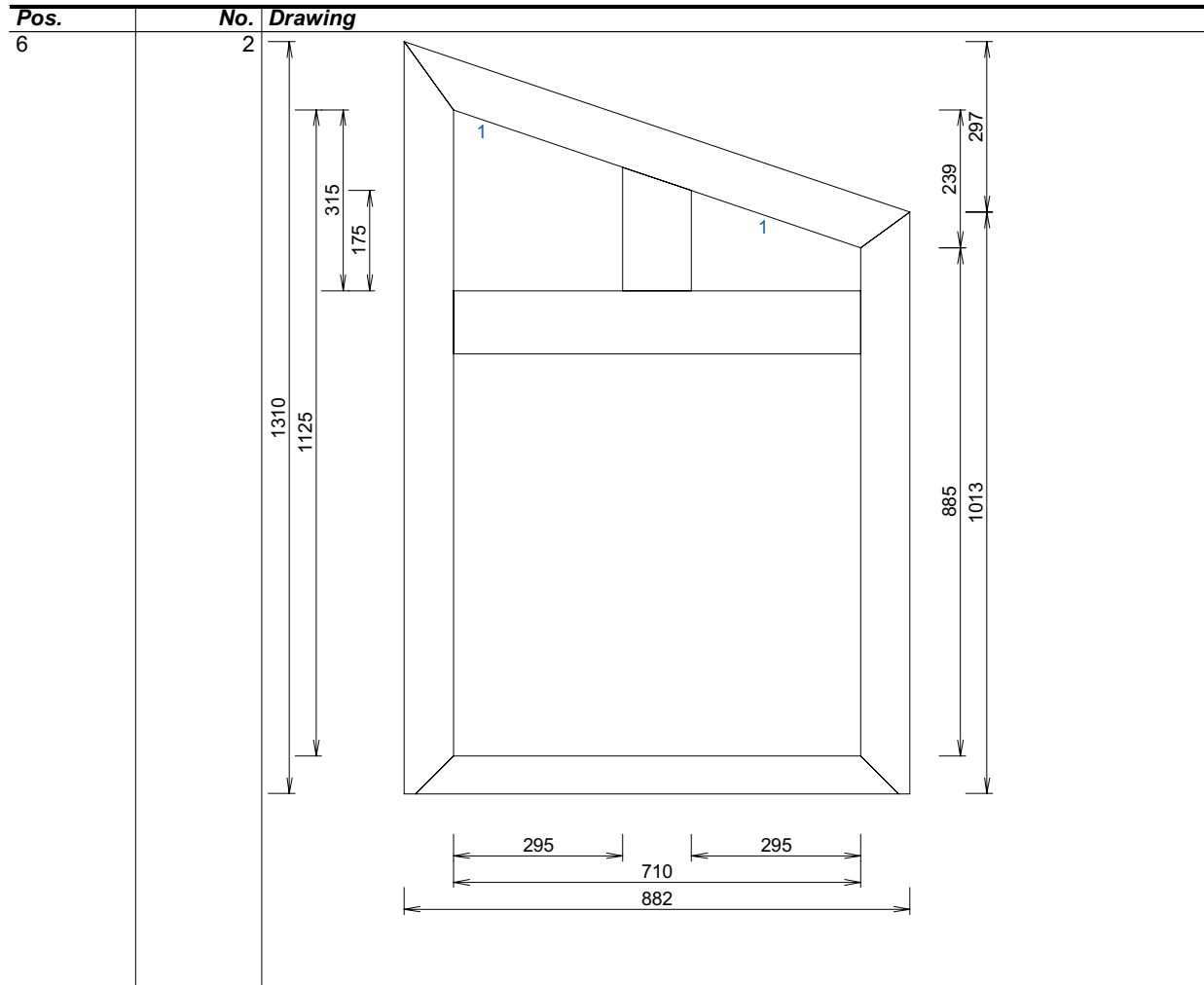
6.3.2006 12:37

Page 1

itemise timber-alu

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation of frame : RAL 5014



Aluminium frame parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	FR B	BR 66.14 WA	842,0	45,0°	45,0°
1	FR T	BR 86.14	930,8	54,3°	35,7°
1	FR L	BR 86.14	1310,4	35,7°	45,0°
1	FR R	BR 86.14	1013,1	90,0° 45,0°	90,0° 54,3°

Alumin. additional frame parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	TR	K 110.12	710,0	90,0°	90,0°
1	B ve	SH 120.10	215,2	90,0°	108,6°

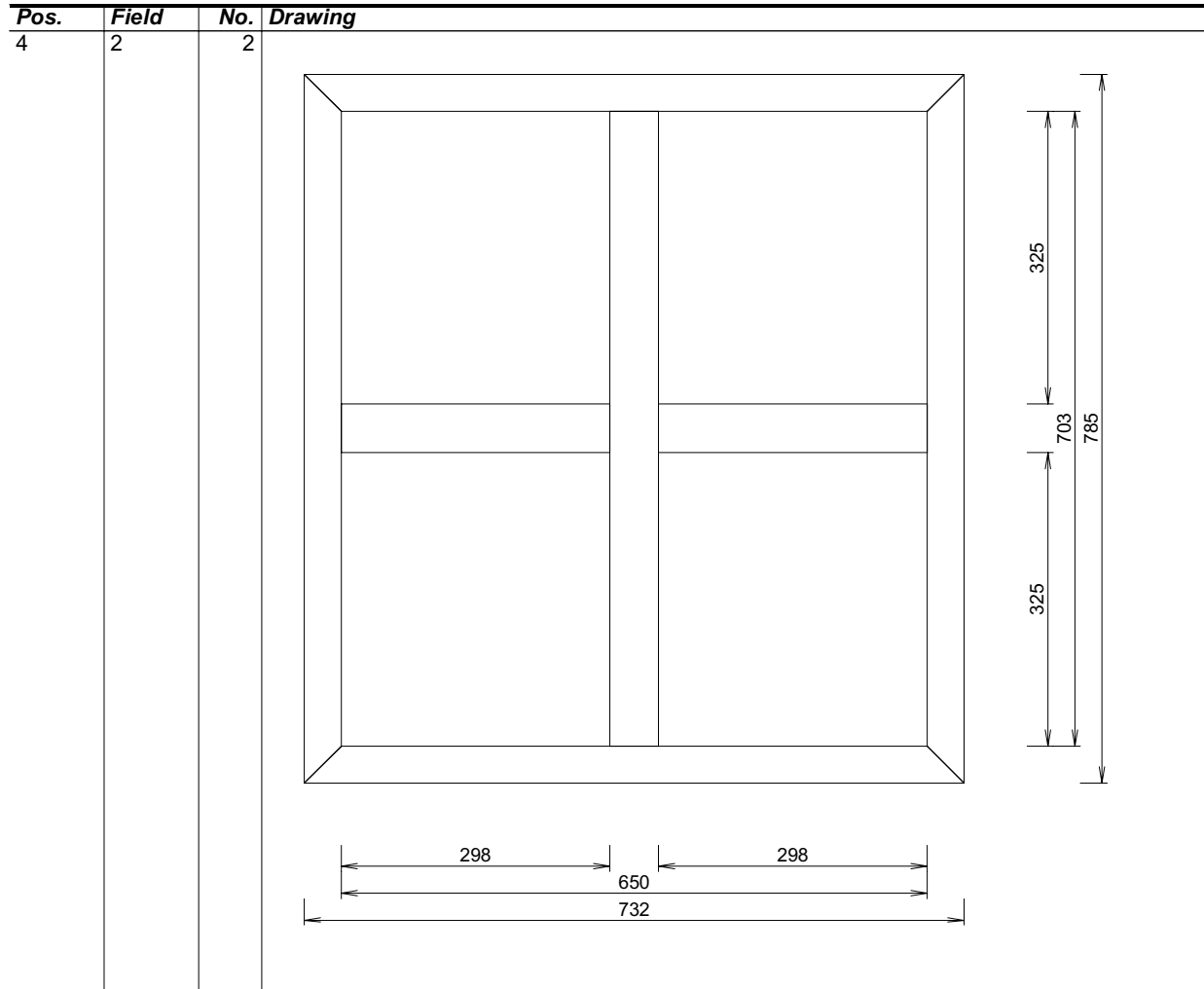
ALU sash frame cladding

6.3.2006 12:53

Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/007-013
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation of sashes : RAL 3000
 Anodisation of bars : RAL 3000



Aluminium sash parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	SA B	FL 41.14	732,0	45,0°	45,0°
1	SA T	FL 41.14	732,0	45,0°	45,0°
1	SA L	FL 41.14	785,3	45,0°	45,0°
1	SA R	FL 41.14	785,3	45,0°	45,0°

Alumin. additional sash parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	B ve	SH 54.10	703,3	90,0°	90,0°
2	B he	SH 54.10	298,0	90,0°	90,0°

ALU general production survey

13.3.2006 11:37

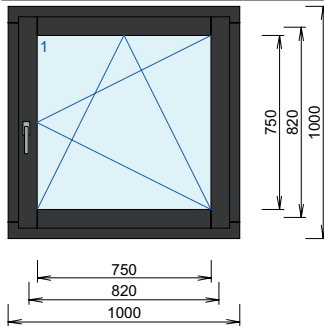
Page 1

ProLogic Computer GmbH EDP for window manufacturing

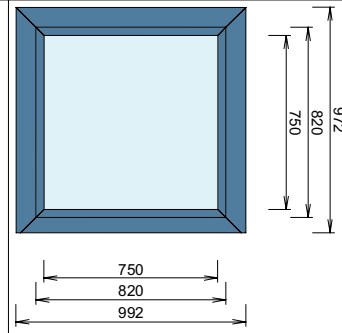
Number : QU-05/007-013
Client address : Leda Engineering Ltd. Architecture Office St. Georges Square UK-PO1 3AX Portsmouth
Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
PO commission : The Manor School
Delivery CW : 15 / 2006

Position info	Comment
Position no. : 1	
Number of pieces : 4	
Profile system : IV 67 Wood-aluminium windows	
System variant : with glazing rebate 26mm	
Metal fitting system : ROTO NT window hardware	
Handle : RotoLine handle	
Handle colour : R 01.2 newsilver	
Security level : Security level 0 (basic)	
Timber type : Pine laminated wood	
Glass type : Climaplus N (Argon) Float 4mm / 16 / Futur 4mm	
Gasket scheme : Single gasket (sash)	
Gasket colour : black	
Anodisation of frame : RAL 5014	
Anodisation of sashes : RAL 5014	
Anodisation of bars : RAL 5014	
Base coat : GORI 411.64805 Natural-brown	
Surface coating : GORI 897.91324 RAL 8019	

Timber part (interior view)



Alu cladding (exterior view)



Alu frame		Timber frame		Timber frame parts				Alu sash		Timber sash		Timber sash parts			
Width	Height	Width	Height	B	T	L	R	Width	Height	Width	Height	B	T	L	R
39 1/16"	38 1/4"	39 3/8"	39 3/8"	2 3/4"	2 3/4"	2 3/4"	2 3/4"	32 3/4"	32 3/4"	35 7/8"	35 7/8"	3 3/16"	3 3/16"	3 3/16"	3 3/16"

Information about alu-parts

No.	Fld.	Type	Profile	Anodisation	Total length [mm]	Interior length [mm]	Notch left [mm]	Notch right [mm]
1		FR B	BR 66.14 WA	RAL 5014	952,0	820,0		
1		FR T	BR 86.14	RAL 5014	992,0	820,0		
1		FR L	BR 86.14	RAL 5014	972,0	820,0		
1		FR R	BR 86.14	RAL 5014	972,0	820,0		
1	1	SA B	FL 41.14	RAL 5014	832,0	750,0		
1	1	SA T	FL 41.14	RAL 5014	832,0	750,0		
1	1	SA L	FL 41.14	RAL 5014	832,0	750,0		
1	1	SA R	FL 41.14	RAL 5014	832,0	750,0		

Listing of aluminium profiles

7.3.2006 09:03

Page 1

timber-alu survey

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Client name : Leda Engineering Ltd.
 PO commission : The Manor School
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation : RAL 5014

Total no.	Aluminium profile description	No. of pieces	Total length	No. of pieces	Position's number	Pivoting angle 1	Pivoting angle 2
12	BR 66.14 WA	2	852,0	2	4	45,0°	45,0°
		4	952,0	4	1	45,0°	45,0°
		3	1352,0	3	3	45,0°	45,0°
		3	1452,0	3	2	45,0°	45,0°
30	BR 86.14	20	972,0	3	3	90,0°	45,0°
				3	2	45,0°	45,0°
				3	3	45,0°	45,0°
				4	1	45,0°	45,0°
				4	1	90,0°	45,0°
				3	2	90,0°	45,0°
		4	992,0	4	1	45,0°	45,0°
		3	1392,0	3	3	45,0°	45,0°
		3	1492,0	3	2	45,0°	45,0°
6	BR 86.14 IV	2	892,0	2	4	45,0°	45,0°
		4	1422,0	2	4	90,0°	45,0°
						45,0°	45,0°
				2	4	45,0°	45,0°
						90,0°	90,0°
3	SH 120.12	3	820,0	3	2	90,0°	90,0°
2	K 110.12	2	720,0	2	4	90,0°	90,0°
64	FL 41.14	6	589,0	6	3	45,0°	45,0°
		12	612,0	12	2	45,0°	45,0°
		6	629,0	3	3	26,8°	45,0°
				3	3	45,0°	26,8°
		40	832,0	3	3	63,2°	63,2°
				3	3	45,0°	45,0°
				16	1	45,0°	45,0°
				12	2	45,0°	45,0°
				6	3	45,0°	45,0°
3	SL 66.9	3	802,0	3	3	90,0°	90,0°

Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Anodisation : RAL 3000

Total no.	Aluminium profile description	No. of pieces	Total length	No. of pieces	Position's number	Pivoting angle 1	Pivoting angle 2
8	SH 54.10	4	298,0	4	4	90,0°	90,0°
		2	316,7	2	4	90,0°	90,0°
		2	703,3	2	4	90,0°	90,0°
16	FL 41.14	4	398,7	4	4	45,0°	45,0°
		8	732,0	8	4	45,0°	45,0°
		4	785,3	4	4	45,0°	45,0°

ALU profile cutting

7.3.2006 09:04

Page 1

Optimised ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/007-013
 Client name : Leda Engineering Ltd.
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Profile : BR 66.14 WA
 Anodisation : RAL 5014

No. of rods	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Residual
1	1	1452,0	45,0°	45,0°	2	1452,0	45,0°	45,0°	4	852,0	45,0°	45,0°	4	852,0	45,0°	45,0°	18,8
1	2	1452,0	45,0°	45,0°	3	1352,0	45,0°	45,0°	1	952,0	45,0°	45,0°	5	842,0	45,0°	45,0°	28,8
1	3	952,0	45,0°	45,0°	1	952,0	45,0°	45,0°	5	842,0	45,0°	45,0°	6	842,0	45,0°	45,0°	592,5
Total : 0,7 % Cuttings																	
3 Rods																	
16 Parts																	

Profile : BR 86.14
 Anodisation : RAL 5014

No. of rods	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Pos no.	Total length	Angle L/T	Angle R/B	Residual
1	1	1492,0	45,0°	45,0°	2	1492,0	45,0°	45,0°	5	1013,1	54,3°	45,0°	6	930,8	54,3°	35,7°	0,0
1	2	1492,0	45,0°	45,0°	3	1392,0	45,0°	45,0°	6	1013,1	90,0°	54,3°	1	972,0	45,0°	45,0°	37,7
1	3	1392,0	45,0°	45,0°	3	1392,0	45,0°	45,0°	5	1310,4	90,0°	35,7°	6	930,8	35,7°	54,3°	1,7
1	4	1310,4	90,0°	35,7°	6	1310,4	35,7°	45,0°	1	972,0	45,0°	45,0°	1	972,0	45,0°	45,0°	2,7
1	5	972,0	45,0°	45,0°	1	972,0	90,0°	45,0°	1	972,0	90,0°	45,0°	1	972,0	90,0°	45,0°	0,0°
1	6	992,0	45,0°	45,0°	1	992,0	45,0°	45,0°	2	972,0	45,0°	45,0°	2	972,0	45,0°	45,0°	22,5
1	7	972,0	90,0°	45,0°	2	972,0	90,0°	45,0°	3	972,0	45,0°	45,0°	3	972,0	45,0°	45,0°	22,5
1	8	972,0	90,0°	45,0°	3	972,0	90,0°	45,0°	5	930,8	35,7°	54,3°	5	2076,9	0,0°	0,0°	2076,9
Total : 0,6 % Cuttings																	
8 Rods																	
42 Parts																	

FenOffice 06 Professional (Build #183c)

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ALU profile cutting (in lines)

7.3.2006 09:05

Page 1

Optimised

ProLogic Computer GmbH EDP for window manufacturing

Number : QU-05/007-013
 Client name : Leda Engineering Ltd.
 Profile system : IV 67 Wood-aluminium windows with glazing rebate 26mm
 Profile : BR 66.14 WA
 Anodisation : RAL 5014

Rod		Length info		Angle data of 1st end		Angle data of 2nd end		Assignment		
No.	Quantity	Total	Clear	Cut angle	Tilt angle	Cut angle	Tilt angle	Pos.	Part	Field
1	1	842,0	710,0	45,0°	0,0°	45,0°	0,0°	5	FR B	
		842,0	710,0	45,0°	0,0°	45,0°	0,0°	5	FR B	
		842,0	710,0	45,0°	0,0°	45,0°	0,0°	6	FR B	
		842,0	710,0	45,0°	0,0°	45,0°	0,0°	6	FR B	

1 Rods
4 Parts

Profile : BR 86.14
 Anodisation : RAL 5014

Rod		Length info		Angle data of 1st end		Angle data of 2nd end		Assignment		
No.	Quantity	Total	Clear	Cut angle	Tilt angle	Cut angle	Tilt angle	Pos.	Part	Field
1	1	1310,4	1124,7	90,0°	0,0°	35,7°	0,0°	5	FR R	
		1310,4	1124,7	45,0°	0,0°	35,7°	0,0°	5	FR R	
		1310,4	1124,7	90,0°	0,0°	45,0°	0,0°	6	FR L	
		1310,4	1124,7	45,0°	0,0°	90,0°	0,0°	6	FR L	
		1013,1	885,4	54,3°	0,0°	45,0°	0,0°	5	FR L	
		1013,1	885,4	90,0°	0,0°	90,0°	0,0°	5	FR L	
		930,8	749,3	54,3°	0,0°	35,7°	0,0°	6	FRT	
2	1	1310,4	1124,7	35,7°	0,0°	45,0°	0,0°	6	FR L	
		1310,4	1124,7	90,0°	0,0°	90,0°	0,0°	6	FR L	
		1013,1	885,4	54,3°	0,0°	45,0°	0,0°	5	FR L	
		1013,1	885,4	90,0°	0,0°	90,0°	0,0°	5	FR L	
		1013,1	885,4	90,0°	0,0°	54,3°	0,0°	6	FR R	
		1013,1	885,4	45,0°	0,0°	54,3°	0,0°	6	FR R	
		930,8	749,3	54,3°	0,0°	35,7°	0,0°	6	FRT	
3	1	930,8	749,3	35,7°	0,0°	54,3°	0,0°	5	FR T	
		930,8	749,3	90,0°	0,0°	54,3°	0,0°	5	FR T	

Total : 5,7 % Cuttings
 3 Rods
 12 Parts

Profile : SH 120.10
 Anodisation : RAL 5014

Rod		Length info		Angle data of 1st end		Angle data of 2nd end		Assignment		
No.	Quantity	Total	Clear	Cut angle	Tilt angle	Cut angle	Tilt angle	Pos.	Part	Field
1	1	215,2	174,8	90,0°	0,0°	71,4°	0,0°	5	B ve	
		215,2	174,8	90,0°	0,0°	71,4°	0,0°	5	B ve	
		215,2	215,2	90,0°	0,0°	108,6°	0,0°	6	B ve	
		215,2	215,2	90,0°	0,0°	108,6°	0,0°	6	B ve	

1 Rods
4 Parts

PVC profile cutting

7.3.2006 09:06

Page 1

Optimised, regular profiles

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
Client name : Leda Engineering Ltd.
Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered
Profile : Frame 80/70
Colour : White (RAL 9010)

Rod	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Residual
1	1400	2	1170	2	1170	2	900	1	900	1	
	900	1									11,5
2	1400	2	1170	2	1170	2	900	1	900	1	
	900	1									11,5
3	1400	2	1400	2	1400	2	1170	2	1050	1	35,8
4	1400	2	1050	1	1050	1	1050	1	900	1	
	900	1									101,5
5	1170	2	1050	1	1050	1	1050	1	1050	1	1085,8

Total : 31,0 m Cut length
 5 Rods
 28 Parts
 1,3 % Cuttings

Profile : Sash 80/70

Rod	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Residual
1	1068	2	1068	2	948	1	948	1	948	1	
	798	1	655	2							14,3
2	1068	2	1068	2	948	1	948	1	948	1	
	798	1	655	2							14,3
3	1068	2	1068	2	948	1	948	1	798	1	
	798	1	798	1							21,3
4	1068	2	1068	2	1068	2	1068	2	1068	2	
	1068	2									43,5
5	798	1	798	1	798	1	655	2	655	2	
	655	2	655	2	655	2	655	2			114,8
6	655	2	655	2	655	2	655	2			3840,0

Total : 34,6 m Cut length
 6 Rods
 40 Parts
 1,5 % Cuttings

Profile : Weather strip 25/15

Rod	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Length	Pos.	Residual
1	733	1	733	1	733	1	733	1	590	2	
	590	2	590	2	590	2	590	2			583,0
2	590	2									5899,0

Total : 6,5 m Cut length
 2 Rods
 10 Parts
 9,5 % Cuttings

PVC profile cutting (angles)

7.3.2006 09:08

Page 1

Optimised, regular profiles

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
Client name : Leda Engineering Ltd.
Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered
Profile : Frame 80/70
Colour : White (RAL 9010)

No. of rods	Rod	Cut length	Angle left/top	Angle right/bottom	Pos.	Residual length	Reinforcement
1	1	1500,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1500,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1500,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1050,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1	5,8	Steel 38/30/1.5 Ra 80 Mull.85
1	2	1500,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1500,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		1500,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		1050,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1	5,8	Steel 38/30/1.5 Ra 80 Mull.85
2	3 - 4	1500,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		1050,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		1050,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		1050,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1	1,5	Steel 38/30/1.5 Ra 80 Mull.85
1	5	1070,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	4		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	3	31,5	Steel 38/30/1.5 Ra 80 Mull.85
1	6	1070,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		1070,0	45,0°	45,0°	3		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1		Steel 38/30/1.5 Ra 80 Mull.85
		900,0	45,0°	45,0°	1	2520,0	Steel 38/30/1.5 Ra 80 Mull.85

Total : 36,2 m Cut length
 6 Rods
 32 Parts
 0,9 % Cuttings

Profile : Mullion 85/70

No. of rods	Rod	Cut length	Angle left/top	Angle right/bottom	Pos.	Residual length	Reinforcement
1	1	950,0	90,0°	90,0°	4		Steel 30/38.8/1.5 SL Sash 80w
		950,0	90,0°	90,0°	4	4571,0	Steel 30/38.8/1.5 SL Sash 80w

Total : 1,9 m Cut length
 1 Rods
 2 Parts

PVC additional profiles

7.3.2006 09:07

Page 1

additional profiles

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
Client name : Leda Engineering Ltd.
Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered
Part group : Exterior frame extension

No.	Length	Profile description	Colour	No.	Pos.
4	900	Window sill conn. G-30/25	White (RAL 9010)	4	1
3	1400	Window sill conn. G-30/25	White (RAL 9010)	3	2
4	1500	Window sill conn. G-30/25	White (RAL 9010)	2	3
				2	4
4	1500	Shutter rail inlet 140	White (RAL 9010)	2	3
				2	4

Total : 19,8 m Finished length

Part group : Glazing beads

No.	Length	Profile description	Colour	No.	Pos.
4	830	Glazing bead 23/21 23-25 mm	White (RAL 9010)	4	1
4	680	Glazing bead 23/21 23-25 mm	White (RAL 9010)	4	1
4	830	Glazing bead 23/21 23-25 mm	White (RAL 9010)	4	1
4	680	Glazing bead 23/21 23-25 mm	White (RAL 9010)	4	1
3	950	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	537	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	950	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	537	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	950	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	537	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	950	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
3	537	Glazing bead 23/21 23-25 mm	White (RAL 9010)	3	2
2	850	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
2	587	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
2	850	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
2	587	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
2	850	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
2	587	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	3
4	568	Glazing bead 23/21 23-25 mm	White (RAL 9010)	4	4
2	850	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	4
2	568	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	4
6	850	Glazing bead 23/21 23-25 mm	White (RAL 9010)	6	4
2	568	Glazing bead 23/21 23-25 mm	White (RAL 9010)	2	4

Total : 52,8 m Finished length

Part group : False-mullion moulding Left

No.	Length	Profile description	Colour	No.	Pos.
3	997	Overl.Casem. 46/68	White (RAL 9010)	3	2
2	897	Overl.Casem. 46/68	White (RAL 9010)	2	3

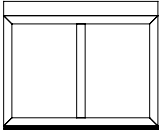
Total : 4,8 m Finished length

Part group : Shutter rails

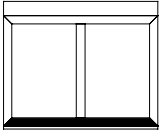
No.	Length	Profile description	Colour	No.	Pos.
8	1080	Shutter rail D	White (RAL 9010)	8	1
6	1200	Shutter rail D	White (RAL 9010)	6	2
8	1240	Shutter rail D	White (RAL 9010)	4	3
				4	4

Total : 25,8 m Finished length

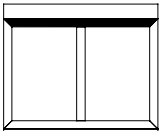
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FEe B		90,0 °	90,0 °
Window sill conn. G-30/25		2	
		3	
Width: 30,0 mm			
Length: 1500,0 mm			
Reinforcement: no steel profile assigned			



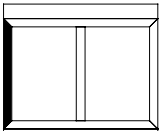
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FR B		45,0 °	45,0 °
Frame 80/70		2	
		3	
Width: 80,0 mm			
Length: 1500,0 mm			
Reinforcement: Profile: Steel 38/30/1.5 Ra 80 Mull.85 Length: 1370,0 mm			



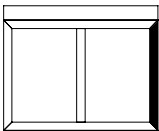
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FR T		45,0 °	45,0 °
Frame 80/70		2	
		3	
Width: 80,0 mm			
Length: 1500,0 mm			
Reinforcement: Profile: Steel 38/30/1.5 Ra 80 Mull.85 Length: 1370,0 mm			



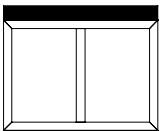
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FR L		45,0 °	45,0 °
Frame 80/70		2	
		3	
Width: 80,0 mm			
Length: 1070,0 mm			
Reinforcement: Profile: Steel 38/30/1.5 Ra 80 Mull.85 Length: 940,0 mm			



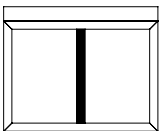
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FR R		45,0 °	45,0 °
Frame 80/70		2	
		3	
Width: 80,0 mm			
Length: 1070,0 mm			
Reinforcement: Profile: Steel 38/30/1.5 Ra 80 Mull.85 Length: 940,0 mm			



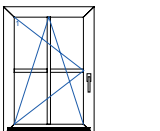
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
FEe T		90,0 °	90,0 °
Shutter rail inlet 140		2	
		3	
Width: 140,0 mm			
Length: 1500,0 mm			
Reinforcement: no steel profile assigned			



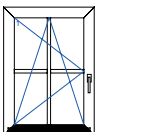
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
MU		90,0 °	90,0 °
Mullion 85/70		2	
		3	
Width: 85,0 mm			
Length: 950,0 mm			
Reinforcement: Profile: Steel 30/38.8/1.5 SL Sash 80w Length: 935,0 mm			



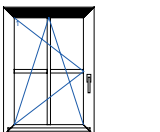
Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
SAB		90,0 °	90,0 °
Weather strip 25/15		2	
		3	
Width: 25,0 mm			
Length: 620,5 mm			
Reinforcement: no steel profile assigned			



Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
SAB		45,0 °	45,0 °
Sash 80/70		2	
		3	
Width: 80,0 mm			
Length: 685,5 mm			
Reinforcement: Profile: Steel 30/38.8/1.5 SL Sash 80w Length: 555,5 mm			



Comm.: Leda Engineering Ltd.	<)	End 1	End 2
Position: 5		1	2
SAT		45,0 °	45,0 °
Sash 80/70		2	
		3	
Width: 80,0 mm			
Length: 685,5 mm			
Reinforcement: Profile: Steel 30/38.8/1.5 SL Sash 80w Length: 555,5 mm			



Steel cutting

7.3.2006 09:08

Page 1

Optimised

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
Client name : Leda Engineering Ltd.
Profile : Steel 38/30/1.5 Ra 80 Mull.85

Number of rods	Rod numbering	Cutting length	Used f. pos.	Cutting length	Used f. pos.	Cutting length	Used f. pos.	Residual length
2	1 - 2	1370	4	1040	2	940	4	
		940	4	920	1	770	1	2
2	3 - 4	1370	4	1040	2	940	3	
		940	3	920	1	770	1	2
2	5 - 6	1370	3	1370	3	1270	2	
		1040	2	920	1			15
1	7	1270	2	1270	2	920	1	
		920	1	770	1	770	1	62
1	8	1270	2	1270	2	770	1	
		770	1					1908

Total : 45,9 m Length
8 Rods
44 Parts
0,5 % Cuttings

Number : 05/007
Client name : Leda Engineering Ltd.
Profile : Steel 30/38.8/1.5 SL Sash 80w

Number of rods	Rod numbering	Cutting length	Used f. pos.	Cutting length	Used f. pos.	Cutting length	Used f. pos.	Residual length
2	1 - 2	938	2	938	2	938	2	
		935	4	838	4	838	4	
		556	4					0
3	3 - 5	938	2	938	2	838	4	
		818	1	668	1	668	1	
		556	4	556	4			0
1	6	838	4	818	1	818	1	
		818	1	818	1	818	1	
		525	2	525	2			0
1	7	838	3	838	3	838	3	
		575	3	575	3	575	3	
		575	3	575	3	575	3	9
1	8	838	3	838	3	838	3	
		838	3	838	3	668	1	
		575	3	525	2			18
1	9	668	1	575	3	525	2	
		525	2	525	2	525	2	
		525	2	525	2	525	2	
		525	2	525	2			0

Total : 53,8 m Length
9 Rods
74 Parts
0,4 % Cuttings

Reinforcement profiles

7.3.2006 09:09

Page 1

reinforcements by profile

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Client name : Leda Engineering Ltd.
 Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered

Reinforcement profile data				Part's assignment			
Total	Description	No.	Length	No.	Pos.	Part type	Line
44	Steel 38/30/1.5 Ra 80 Mull.85	8	770,0	4	1	FR T	1
				4	1	FR B	2
		8	920,0	4	1	FR R	3
				4	1	FR L	4
		8	940,0	2	3	FR L	5
				2	3	FR R	6
				2	4	FR L	7
				2	4	FR R	8
		6	1040,0	3	2	FR L	9
				3	2	FR R	10
		6	1270,0	3	2	FR B	11
				3	2	FR T	12
		8	1370,0	2	3	FR T	13
				2	3	FR B	14
				2	4	FR T	15
				2	4	FR B	16
74	Steel 30/38.8/1.5 SL Sash 80w	12	525,0	3	2	SA T	17
				3	2	SA B	18
				3	2	SA T	19
				3	2	SA B	20
		8	555,5	2	4	SA B	21
				2	4	SA T	22
				2	4	SA B	23
				2	4	SA T	24
		8	575,0	2	3	SA B	25
				4	3	SA T	26
				2	3	SA B	27
		8	668,0	4	1	SA T	28
				4	1	SA B	29
		8	818,0	4	1	SA R	30
				4	1	SA L	31
		16	838,0	2	3	SA L	32
				2	3	SA R	33
				2	3	SA L	34
				2	3	SA R	35
				2	4	SA R	36
				2	4	SA L	37
				2	4	SA R	38
				2	4	SA L	39
		2	935,0	2	4	MU	40
		12	938,0	3	2	SA L	41
				3	2	SA R	42
				3	2	SA L	43
				3	2	SA R	44

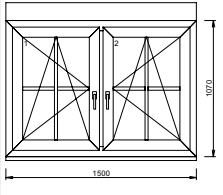
PVC general production survey

7.3.2006 09:11

Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Client address : Leda Engineering Ltd. Architecture Office St. Georges Square UK-PO1 3AX F
 Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered
 Frame profile colour : White (RAL 9010)
 Sash profile colour : White (RAL 9010)

Position		Total dim.		Welding dim.		Additional items				
No.	Qty	Position drawing	Width	Height	Width	Height	No.	Description	1st dim.	2nd dim.
4	2		1500	1240	1500	1070				

Frame parts						Additional frame parts					
No.	Desc.	Profile	Lengt	<) L/T	<) R/B	No.	Desc.	Profile	Lengt	<) L/T	<) R/B
1	FR B	Frame 80/70	1500	45°	45°	1	MU	Mullion 85/70	950	90°	90°
1	FR T	Frame 80/70	1500	45°	45°	1	FEe B	Window sill conn. G-3	1500	90°	90°
1	FR L	Frame 80/70	1070	45°	45°	1	FEe T	Shutter rail inlet 140	1500	90°	90°
1	FR R	Frame 80/70	1070	45°	45°	1	SR L	Shutter rail D	1240	90°	90°
						1	SR R	Shutter rail D	1240	90°	90°
						1	SR F	Roll-ledge 20/81	1480	90°	90°

Sash parts						Additional sash parts					
No.	Desc.	Profile	Lengt	<) L/T	<) R/B	No.	Desc.	Profile	Lengt	<) L/T	<) R/B
1	SA B	Sash 80/70	686	45°	45°	1	B ve	Affixed bar 25/12	848	90°	90°
1	SA B	Weather strip 25/15	621	90°	90°	2	B he	Affixed bar 25/12	290	90°	90°
1	SA T	Sash 80/70	686	45°	45°	1	B ve	Affixed bar 25/12	848	90°	90°
1	SA L	Sash 80/70	968	45°	45°	2	B he	Affixed bar 25/12	290	90°	90°
1	SA R	Sash 80/70	968	45°	45°						
1	SA B	Sash 80/70	686	45°	45°						
1	SA B	Weather strip 25/15	621	90°	90°						
1	SA T	Sash 80/70	686	45°	45°						
1	SA L	Sash 80/70	968	45°	45°						
1	SA R	Sash 80/70	968	45°	45°						

Glazing					Panels				
No.	Field	Width	Height	Glass type	Field	Combination	Colou	Width	Height
1	1	558	840	Climaplust N (Air) Float 4mm /					
1	2	558	840	Climaplust N (Air) Float 4mm /					

Reinforcements			Assembly material		
No.	Lengt	Profile	No.	Item no.	Item description
2	940	Steel 38/30/1.5 Ra 80 Mull.85			
2	1370	Steel 38/30/1.5 Ra 80 Mull.85			
4	556	Steel 30/38.8/1.5 SL Sash 80w			
4	838	Steel 30/38.8/1.5 SL Sash 80w			
1	935	Steel 30/38.8/1.5 SL Sash 80w			

Total : 3,7 m² Area
 11,0 m Frame total perimeter

PVC sash overview

7.3.2006 09:12

Page 1

ProLogic Computer GmbH EDP for window manufacturing

Number : 05/007
 Profile system : VEKA-Softline 70 mm, 5-chamber surface-staggered
 Sash profile colour : White (RAL 9010)
 Bar profile colour : White (RAL 9010)
 Glazing bead profile colour : White (RAL 9010)

Pos.	Field	No.	Width	Height	Drawing
4	1	2	685,5	968,0	

Single parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	SA B	Sash 80/70	685,5	45,0°	45,0°
1	SA B	Weather strip 25/15	620,5	90,0°	90,0°
1	SA T	Sash 80/70	685,5	45,0°	45,0°
1	SA L	Sash 80/70	968,0	45,0°	45,0°
1	SA R	Sash 80/70	968,0	45,0°	45,0°

Additional parts

No.	Type	Profile	Length	Angle L/T	Angle R/B
1	B ve	Affixed bar 25/12	848,0	90,0°	90,0°
2	B he	Affixed bar 25/12	290,3	90,0°	90,0°

Drawing overview (max 1:50)

3.3.2006 16:52

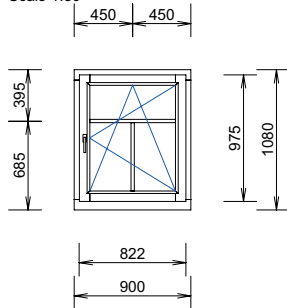
Page 1

Itemise

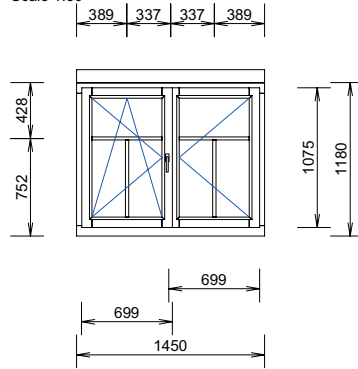
ProLogic Computer GmbH EDP for window manufacturing

Number : 05/006
Client address : W.Brown 49 Featherstone Street UK-EC1Y 8SY London
PO commission : Victoria House B&B

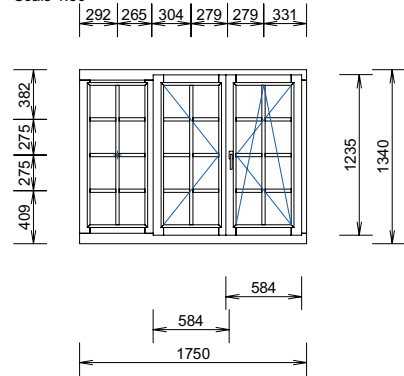
Pos. 1
3 Unit
Scale 1:50



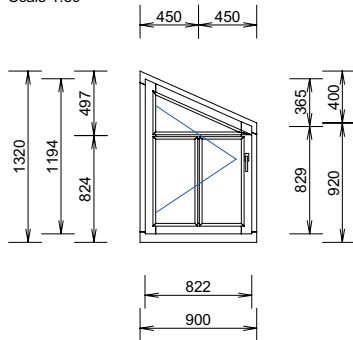
Pos. 2
1 Unit
Scale 1:50



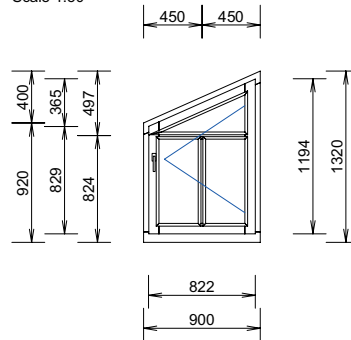
Pos. 3
3 Unit
Scale 1:50



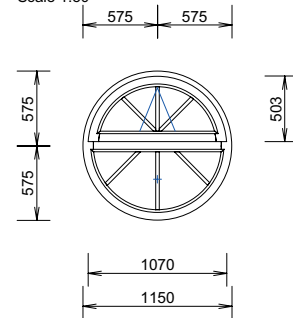
Pos. 4
2 Unit
Scale 1:50



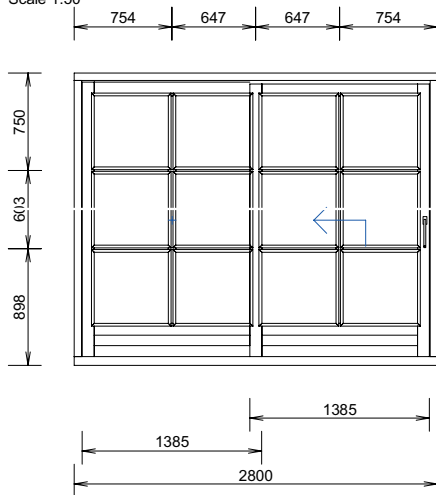
Pos. 5
2 Unit
Scale 1:50



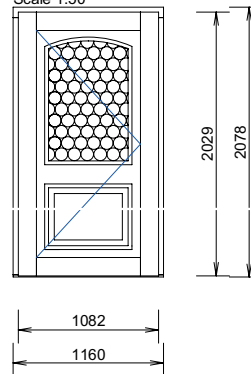
Pos. 6
1 Unit
Scale 1:50



Pos. 7
2 Unit
Scale 1:50



Pos. 10
1 Unit
Scale 1:50



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features and modules of FenOffice	Standard	Professional	Enterprise
	S	P	E
ProAdmin			
address administration	●	●	●
extended address administration	-	●	●
list-printings over report generator	-	●	●
material administration	●	●	●
supplier administration	-	●	●
extended fictitious articles	-	●	●
discount management	-	●	●
selling price calculation (special prices)	-	●	●
administration of auxiliary documents	-	●	●
target-times print	-	●	●
lists with report generator	-	●	●
project management	●	●	●
project characteristics	-	●	●
completion of standard procedures	●	●	●
extended procedure completion	-	●	●
process export to Microsoft Word	●	●	●
process printing over report-generator	-	●	●
direct part-list printing	●	●	●
sum positions	●	●	●
user administration	-	○	●
ability to clientele processing	-	-	●
salesman - referred project filters	-	-	●
server dongle	-	○	●
data base on Microsoft SQL server	-	-	○
application over terminal server	-	○	●
ERP / PPS link-up	-	-	○
ProDesign			
single materials type, including free-parts lists	●	-	-
further materials types including free-parts lists	○	-	-
all materials	-	○	○
free-parts lists	-	○	○
free label-design	○	○	○
administration of target-times	-	●	●
administration of fitting sets	○	●	●
machine controlling	-	○	○
optional auxiliary modules	○	○	○
contained licences	1	1	5
licence packages /-steps	1	1	5

● available ○ optional - not available

ProAdmin - Office management
addresses, materials, projects, business processes
order and stock control
printer plug-in (HTML, PDF, RTF)
debtors, lenders, dunning
contact management
material statistics
user management
duplicate address check
dealer interface
manufacturer interface
repair glazing
time management
post calculation

ProView - facade design
project preview
window catalogue
door catalogue
accessories catalogue

ProService - software support
service contract
update contract
hotline service
remote maintenance
on site service
in-house training
further development
individual development

ProDesign - window construction
element combining
U-Wert calculation
pre calculation
window price lists
window catalogue
basic production lists
production lists for wood, PVC, wood-aluminum
stormproofing program
cut optimization for rods
inch- / foot-capability

online data transfer
Weinig Nexus UC6, UC10, UT10, Univar, UC-Matic
Weinig seriell UC10, UT10, UC-Matic
SCM Method K, Super
SCM Windor 50, 20, 60
SCM System 10
Gubisch ESTH, CW3, CW6
Stegherr FDE, DD
Koch BL-51 NC
Koch Windor
Koch Windor / UC
IMA CNC
Homag BOF
Harbs
Haffner FLS
Haffner saws
Ferranti saws
Schüco saws
Elumatec saws
Rapid saws
Roob OptiCut



**software
for
window
construction**

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